ERID-256791

Environmental Protection Division
Environmental Compliance Programs (ENV-CP)
PO Box 1663, K490
Los Alamos, New Mexico 87545
(505) 667-0666

National Nuclear Security Administration
Los Alamos Field Office, A316
3747 West Jemez Road
Los Alamos, New Mexico, 87545
(505) 667-5794/Fax (505) 667-5948

Date: JUN 1 0 2014
Symbol: ENV-DO-14-0112
LAUR: 14-22529

Mr. John E. Kieling
Hazardous Waste Bureau
New Mexico Environment Department
2905 Rodeo Park Drive East, Building 1
Santa Fe, NM 87505

Dear Mr. Kieling:

Subject: **Transmittal of Class 1 Permit Modification Notification: Consistency Updates in the Los Alamos National Laboratory (LANL) Hazardous Waste Facility Permit, EPA ID No. NM0890010515**

The purpose of this letter is to submit a Class 1 permit modification notification to the Los Alamos National Laboratory (LANL) Hazardous Waste Facility Permit issued to the Department of Energy and Los Alamos National Security, LLC (DOE/LANS) in November 2010. The permit modification provides editorial revisions to Permit Attachments A, F, G, J and N and Permit Part 3.0 and is intended to clarify and provide consistent descriptions within the Permit.

The proposed modifications have been prepared in accordance with the Code of Federal Regulations [CFR], Title 40 (40 CFR) § 270.42(a)(1). This Class 1 permit modification consists solely of administrative changes and correction of typographical errors in accordance with 40 CFR § 270.42, Appendix I, Items A.1 and A.2 and Permit Section 3.1(3).

This permit modification package includes this transmittal letter and an enclosure with a description of changes; pages of the revised portions of Attachments A, F, G, J and Permit Section 3.0; as well as replacement figures for both Attachments N and G of the Permit. Accordingly, a signed certification page is also included within the enclosure.

Included herein are three hard copies and one electronic copy of this submittal. The hardcopy submittal contains pages or sections where text has been changed rather than copies of the entire collection of Permit attachments. The electronic copy, provided only to the New Mexico Environment Department Hazardous

Waste Bureau (NMED-HWB) contains a reproduction of the hardcopy in portable document format (PDF) along with all the word processing files used to create the hardcopy.

Notification of this modification will be sent to the NMED-HWB maintained LANL facility mailing list in accordance with 40 CFR § 270.42(a)(1)(ii) within ninety days of the transmittal of this permit modification.

If you have comments or questions regarding this permit modification, please contact Gene Turner (DOE) at (505) 667-5794 or Mark Haagenstad (LANS) at (505) 665-2014.

Sincerely,

Alison M. Dorries
Division Leader
Environmental Protection Division
Los Alamos National Security LLC

Sincerely,

Kimberly Davis Lebak
Manager
Los Alamos Field Office
U.S. Department of Energy

AMD:KDL:MPH:TD/lm

Enclosure: Class 1 Permit Modification Notification: Consistency Updates in the Los Alamos National Laboratory (LANL) Hazardous Waste Facility Permit

Cy: Laurie King, USEPA/Region 6, Dallas, TX (E-File)
Dave Cobrain, NMED/HWB, Santa Fe, NM, (E-File)
Tim Hall, NMED/HWB, Santa Fe, NM, (E-File)
Peter Maggiore, NA-LA, (E-File)
Gene E. Turner, NA-LA, (E-File)
Eric L. Trujillo, NA-LA, (E-File)
Carl A. Beard, PADOPS, (E-File to aosburn@lanl.gov)
Michael T. Brandt, ADESH, (E-File to lindasalazar@lanl.gov)
Alison M. Dorries, ENV-DO, (E-File)
Keith A. Lacy, NPI-7 (E-File)
Scott A. Miller, LTP-SSS (E-File)
Kathryn M. Roberts, REG-SP, (E-File)
Mark P. Haagenstad, ENV-CP, (E-File)
Tammy A. Diaz, ENV-CP, (E-File)
Jeff A. Carmichael, ENV-CP, (E-File)
Mike R. Marquez, NPI-7, (E-File)
Elizabeth W. English, REG-SP, (E-File)
Patricia A. Vardaro-Charles, DSESH-RCO, (E-File)
lasomailbox@nnsa.doe.gov, (E-File)
locatesteam@lanl.gov, (E-File)
ENV-CP Correspondence File, (E-File)

ENCLOSURE 1

Class 1 Permit Modification Notification: Consistency Updates in the Los Alamos National Laboratory Hazardous Waste Facility permit

ENV-DO-14-0112

LAUR-14-22529

Date: JUN 1 0 2014

Permit Modification Notification

This document contains a notification for a Class 1 Permit Modification to the Los Alamos National Laboratory (LANL) Hazardous Waste Facility Permit (Permit) issued to the Department of Energy and the Los Alamos National Security, LLC, collectively known as the Permittees, in November 2010. All proposed changes are shown in redline strikeout for Permit Part 3, Permit Attachments, A, F, G.6, G.15, G.16 and J (Table J-1). These changes as well as the replacement figures for Attachments N and G are enclosed as Attachment 1 to this modification.

Permit Modification Summary

The purpose of this modification submittal is to correct inconsistencies and typographical errors throughout portions of Permit Part 3, Attachment A (Technical Area (TA) Unit Descriptions); Attachment F (Personnel Training Plan); G.6 (Technical Area 54, Area G, Pad 1 Outdoor Container Storage Unit Closure Plan); G.15 (Technical Area 54, Area G, Area L Outdoor Container Storage Unit Closure Plan); G.16 (Technical Area 54 West, Building 39 Indoor Container Storage Unit Closure Plan); and Table J-1 of Attachment J (Hazardous Waste Management Units). This modification also includes updates to figures in Attachment N (Figures), Figures 9, 31 and 37 and in Attachment G (Closure Plans), Figures G.11-1 and G.17-1.

The general consistency guidelines that were used to draft this modification are as follows:

- Attachment A was modified to include descriptions of structures with structure numbers that are located on permitted units and are used for the management of hazardous waste. Small structures that are not used for the management of hazardous waste and do not have structure numbers, but are located within larger permitted structures are briefly described in Attachment A.
    - Descriptions of non-permitted structures on Pad 10 have been removed to be consistent with discussions of the other permitted units.
    - Description of a permitted structure (491) on Pad 6 has been added.
    - Rearrangement of language within Attachment A has been incorporated for consistency with other sections of the Permit or previous modifications.
- Attachment G includes discussions of all structures located within a permitted unit boundary, regardless of whether it has managed hazardous waste.
- Attachment J, *Hazardous Waste Management Units,* was revised to remove all mention of structures that are not used to manage hazardous waste. The original Table J-1 included structures that were not used for hazardous waste management and did not include some structures that are used for hazardous waste management. It is the Permittees interpretation that the intent of Table J-1 was to only include hazardous waste management units and structures that are used to manage hazardous waste. These changes coincide with the revisions in Attachment A.

Basis

This modification incorporates revisions in accordance with Code of Federal Regulations, Title 40 §270.42 Appendix I, Item A.1 and A.2 because all of the changes are administrative in nature or correct typographical errors. Changes to Figures 31 and G.11-1 were made in accordance with Permit Section 3.1(3).

Discussion of Changes

Permit Part 3

Permit Part 3, Section 3.12.1, page 70, *General Operating Conditions, Area*, was modified to remove the description of TA-54-58 as a modular unit and to describe TA-54-58 as a concrete pad.

General Permit Attachment A Changes

The following general changes were made throughout Attachment A, Technical Area (TA) Unit Descriptions:

- Revisions were made throughout Attachment A to change the reference name Material Safety Data Sheets (MSDS) to Safety Data Sheets (SDS). The name change from MSDS to SDS is in accordance with the Occupational Safety and Health Administration (OSHA) Federal Register Volume 77, Number 58 (March 26, 2012).
- The name "Emergency Management and Response Personnel or the Central Alarm Station Operator" to "Emergency Operations – Emergency Management Group (EO-EM)". This change is concurrent with the proposed changes included in the *Notification of Class 1 Permit Modification: Updates Associated with Attachment D, Contingency Plan, of the Los Alamos National Laboratory (LANL) Hazardous Waste Facility Permit"* letter dated, February 27, 2014.
- Los Alamos County Fire Department (LACFD) was corrected to state Los Alamos Fire Department (LAFD) in some parts of Attachment A.

Specific Permit Attachment A Changes

Attachment A, Section A.1.1, *TA-3 Building 29* (pages 4-5), was modified to renumber the sub-sections for clarification purposes. Sections A.1.2 through A.1.4 were numbered as though they were not associated with Section A.1.1. Room 9010, 9020, and 9030 are located at TA-3-29; therefore, Sections A.1.2 through A.1.4 were renumbered as A.1.1.1 through A.1.1.3. Sections A.1.5 and A.1.6 were renumbered as well as a result of the renumbering of Section A.1.1.

Attachment A, former Section *A.1.6, Emergency Equipment* (page 6), was revised to correct the typographical error, Room 9130 to 9030.

Attachment A, Section A.3, *TA-50* (pages 7-9), was reformatted to create two sub-sections for the discussions related to Security and Access and Emergency Equipment and to move these two sections after Sections *A.3.1, TA-50-69 Indoor Permitted Unit* and *A.3.2 TA-50-69 Outdoor Permitted Unit*, page 9. This change was made to provide formatting consistency with the other sections throughout Attachment A. As a result of this revision, sub-section numbers *A.3.3, Security and Access* and *A.3.4, Emergency Equipment* were added. Discussion details for this unit were not revised.

Attachment A, Section A.3.2, *TA-50-69 Outdoor Permitted Unit* (page 9), was revised to include the mention of structures TA-50-75 and TA-50-194. These transportainers are used to manage hazardous waste and are also included in Table J-1.

Attachment A, Section *A.4.1.7, TA-54-36* (page 15), was revised to remove language related to the Perma-Con® being relocated from Structure TA-54-36 to TA-54-32. As stated in the *Request for Class 2 Permit Modifications to the Los Alamos National Laboratory (LANL) Hazardous Waste Facility Permit* letter dated March 29, 2007, a proposal was made to relocate the Perma-Con® from the TA-54-36 structure to the 54-32 structure. The Perma-Con® was not relocated and was decommissioned instead. This section has also been modified to state that the Perma-Con® was removed and disposed.

Attachment A, Section A.4.2.4, *Pad 10 (former Pads 2 and 4)* (pages 19-20), was revised to remove the language related to the discussion of *TA-54-0365, Office Building Formerly MTGS*; *TA-54-0483, Source Storage and TA-54-1059, Storage*. Although these structures have not been relocated or removed from the pad, the units are not associated with the permitted unit and have therefore been removed from the discussion of Pad 10. Figures G.11-1 and 31 have been modified to reflect this change and are discussed in further detail below.

Attachment A, Section A.4.2.5, *Pad 5* (page 21), was revised to remove the discussion for storage sheds 144, 145, 146 and 177 as being part of Dome 224. The discussion for these storage sheds was relocated to the section titled *Storage Sheds.* These storage sheds are not located within Dome 224 they are located on the pad near storage sheds 1027, 1028, 1030 and 1041. The section was also revised to correct a typographical error. Storage shed 1029 was corrected to be identified as 1030.

Attachment A, Section A.4.2.6, *Pad 6* (page 22), was revised to add a brief discussion related to Structure 491, which is a transportainer located on the southern part of the pad and is used to manage hazardous waste.

Attachment A, Section A.4.2.9, *Pad 11* (page 24), was revised to include a structure number for the Real-time Radiography system #1 (RTR1) for clarity. The associated structure number is TA-54-0362 and has been included in the description for Pad 11 as well as in Table J-1.

Attachment A, Section A.4.3 (page 25), *TA-54-West*, was revised to correct a typographical error.

Attachment A, Section A.4.5, *Emergency Equipment* (pages 27-29), was revised to clarify discussion related to telephones. Telephones are no longer used for primary communication at Area L, Area G, and TA-54-38; however, alphanumeric pagers, cellular telephones, and/or two way radios are used by workers within the areas. The language in this section has been modified to reflect this change. The section was also revised to state "Emergency paging telephones are also available at the facility so that information can be announced throughout the area and personnel can contact onsite and facility emergency personnel at all times." These proposed changes were made in the *Notification of Class 1 Permit Modification: Updates Associated with Attachment D, Contingency Plan, of the Los Alamos National Laboratory (LANL) Hazardous Waste Facility Permit"* letter dated, February 27, 2014. In addition, the statement "Emergency shower and eyewash stations are located at or near TA-54-39, TA-54-31, TA-54-215 and TA-54-35" was revised to remove TA-54-35 as a unit containing a shower and eyewash. A functionally equivalent emergency shower/eyewash station has replaced the station formerly located at TA-54-35 and has been relocated outside TA-54-39 as this is a more active portion of the unit and is closer to the waste management operations at the unit.

Discussion related to emergency equipment located at TA-54-34 was removed from this section as well. This structure was located outside of the permitted unit and was removed. Additionally, language was added to state that the roll up door that exists between the high bay areas at TA-54-38 is fire rated but does not automatically close upon activation of the fire alarm.

Attachment A, Section A.5.6, *Container Storage Pad* (page 32), was revised to change the section title to "Outdoor Storage Pad". This section title change corresponds with Attachment J, *Hazardous Waste Storage Units*, Table J-1.

Attachment A, Section A.5.8, *Storage Tank System* (page 33), was revised to change the section title to "Mixed Waste Storage Tank System". The section title change corresponds with Attachment J, *Hazardous Waste Storage Units*, Table J-1.

Attachment A, Section A.5.9, *Stabilization Unit* (page 37), was revised to change the section title to "Mixed Waste Stabilization Unit". The section title change corresponds with Attachment J, *Hazardous Waste Storage Units*, Table J-1.

Permit Attachment F

The name "Emergency Management and Response Personnel or the Central Alarm Station Operator" to "Emergency Operations – Emergency Management Group (EO-EM)". This change is concurrent with the proposed changes included in the *Notification of Class 1 Permit Modification: Updates Associated with Attachment D, Contingency Plan, of the Los Alamos National Laboratory (LANL) Hazardous Waste Facility Permit"* letter dated, February 27, 2014.

Permit Attachment G

Attachment G.6, *Technical Area 54, Area G, Pad 1, Outdoor Container Storage Unit Closure Plan*, page 1, third paragraph was revised to correct a typographical error as well as to fix spacing in the footer of the document.

Attachment G.15, *Technical Area 54, Area L, Outdoor Container Storage Unit Closure Plan*, was revised to remove language related to the Perma-Con® description. Additionally, language was added that states that the Perma-Con® was removed and dispositioned.

Attachment G.16, *Technical Area 54, West, Building 38 Indoor Container Storage Unit Closure Plan*, page 1, third paragraph, was revised to correct a typographical error as well as to remove an extra space after the fourth paragraph.

Permit Attachment J

TA-16-388 was revised to remove the language "not authorized to treat hazardous waste and undergoing closure". A permit modification has been submitted to the NMED-HWB requesting authorization to permit this unit for the purposes of treatment of hazardous waste. This unit is not undergoing closure and it is authorized for interim status treatment of hazardous waste. Additionally, in the "Type of Unit Column" a, was corrected to read as an.

TA-50-69, *Outdoor Pad*, was revised to include structures 50-75 and 50-194. These two transportainers have been used to store hazardous waste and therefore should be listed in Table J-1.

TA-54 Area G, Pad 6, was revised to remove storage sheds 486 and 492. These structures are not used to store or manage hazardous waste; therefore, they have been removed from the table.

TA-54 Area G, Pad 9, was revised to remove storage shed 574 from the table. This structure is not used to manage hazardous waste and should not be included in Table J-1.

TA-54 Area G, Pad 10, was revised to remove structures TA-54-0365 (Office Building Formerly MTGS), TA-54-0483 (Source Storage Trailer), and TA-54-1059 (Storage Trailer). These structures are not used to store hazardous waste and are not part of the permitted unit; therefore, they have been removed from Table J-1.

TA-54, Area G, Pad 11, has been revised to include the structure number (TA-54-0362) for RTR1.

TA-55-4-401, Mixed Waste Storage Tank Unit, was revised to change the unit identifier to state Mixed Waste Storage Tank System rather than Mixed Waste Storage Tank Unit. This change is consistent to what is included in Attachment A. This unit was also modified to include the ancillary equipment and secondary containment in the list of units for TA-55-4-401.

TA-55-4, Outdoor Pad, was revised to be relabeled as TA-55-4 Outdoor Storage Pad. This change is consistent with changes made in Attachment A. Previously, Section A.5.6 was labeled as Container Storage Pad and in Table J-1 the pad was called Outdoor Pad. The two listings for the same pad were inconsistent; therefore Attachment A and J were revised to be consistent.

Permit Figures in Attachments G and N

Figure 31, *TA-54, Area G, Pad 10* and Figure G.11-1, *Technical Area 54, Area G, Pad 10 Outdoor Container Storage Unit Sampling Grid and Additional Sampling Locations,* were revised to identify structures 1059, 365, and 483 as buildings/structures not associated with the permitted unit. These structures are not used to store hazardous waste and were labeled incorrectly in the previous figures.

Figure 9, *Technical Area (TA) 54 West Location Map Showing Security Fences, Entry Gates, and Entry Stations;* Figure 37, *Technical Area (TA) 54 West, Building 38 Indoor (High Bay and Low Bay) and Outdoor Pad*; and Figure G.17-1, *Technical Area 54 West Outdoor Container Storage Unit Grid Sampling and Additional Sampling Locations*, were modified to correct a typographical error in the callout description; T-54 was revised to state TA-54. In addition, the figures were modified to make the fenceline along the west side of the permitted boundary continuous to connect to the fenceline along the Northeast side of the permitted unit.

Attachment 1

Pages for revised Permit Part 3, Attachments A, F, G and J and replacement figures for both Attachments N and G

3.12 TA-54 CONTAINER STORAGE REQUIREMENTS

3.12.1 General Operating Conditions

The Permittees shall ensure that storage of hazardous waste in containers at TA-54 occurs only in the permitted unit at Area L, the nine permitted units at Area G, the two permitted units at TA-54 West, and as identified in Attachment A (*Technical Area Unit Descriptions)* and Attachment J (*Hazardous Waste Management Units*).

Area G

(1) The Permittees shall remove all fluids above the HDPE liner at Area G, Dome 224 within 24 hours of discovery (*see* 40 CFR § 270.32(b)(2)). The Permittees shall include a record of the evacuation in the Facility's Operating Record including a complete chemical analysis of the fluid.

(2) The Permittees shall ensure that at Area G, all containers storing hazardous waste with free liquids are stored on secondary containment pallets, except inside the following structures: Domes 230, and Sheds 144, 145, 146, 177, 1027, 1028, 1029, and 1041.

Area L

(1) The 10,000 gallon holding tank at Area L, Dome 215 shall be inspected monthly and any detected fluids shall be characterized and removed within 3 days. The Permittees shall include a record of all holding tank inspections and evacuations in the Facility's Operating Record, including a complete chemical analysis of the tank contents (*see* 40 CFR § 270.32(b)(2)).

(2) The Permittees shall ensure that at Area L, all containers storing hazardous waste with free liquids are stored on secondary containment pallets, except when inside the following structures: Sheds 31, 68, 69, 70; concrete pad with canopy TA-54-32; concrete pads TA-54-35, ~~and~~ TA-54-36, TA-54-58; and building TA-54-39 (Room 101 and South Containment Pad)~~, and modular unit TA-54-58~~.

TA-54 West

The Permittees may store mixed TRU wastes in sealed Nuclear Regulatory Commission (NRC) certified Type-B shipping containers at the TA-54 West Outdoor permitted unit without secondary containment and weather protection.

The Permittees may use the Outdoor Pad excess storage capacity listed in Attachment J, Table J-1, only as specified in Permit Attachment A, Section A.4.3.2 (see 40 CFR § 270.32(b)(2)).

ATTACHMENT A

TECHNICAL AREA (TA) - UNIT DESCRIPTIONS

ATTACHMENT A

This attachment contains TA-specific unit descriptions, including the dimensions, materials of construction, security procedures, and emergency equipment of each unit provided by the Permittees in their permit application.

A.1 TA-3

TA-3 is located in the northern portion of the Facility on South Mesa between Los Alamos Canyon on the north and Two Mile Canyon on the south. Sandia and Mortandad Canyons head on the east margin of TA-3 forming steep cliffs at the top of canyon walls.

A.1.1 TA-3 Building 29

TA-3-29, the Chemistry Metallurgy Research Building (CMR), was established in 1952 as a research facility (*see* Figure 12 in Permit Attachment N (*Figures*)). It is a three story structure containing offices, laboratories, and one permitted container storage unit located in the basement at TA-3 building 29 of Wing 9. The TA-3-29 permitted unit consists of a room (9010) and portions of two other rooms (9020 and 9030) where storage of hazardous and mixed waste occurs. The following provides a description of the permitted unit.

~~A.1.2~~A.1.1.1 TA-3-29 Room 9010

Room 9010 measures 21 feet by 8 inches wide by 106 feet, 9 inches (in) long (*see* Figure 13 in Permit Attachment N (*Figures)*). The floor is concrete and is painted with an epoxy sealant. Waste storage takes place in the lower level portion of Room 9010 but may also take place in or near the two room enclosures 9010A and 9010B.

The northern enclosure is approximately 10 ft wide by 24 ft long; the southern enclosure measures approximately 17 ft wide by 54 ft long. The enclosures have ceilings, walls with windows, and doors for entry through airlocks; the enclosures are anchored to the floor. The wall to floor joints are sealed with grout. Floors and the lower six inches of the interior enclosure walls are coated with an epoxy sealant. Each enclosure includes emergency and communication equipment as well as ventilation, fire sprinkler, water, and electrical support functions connected to the main building systems. The enclosures are kept at negative pressure by the building's exhaust system via exhaust ports in the enclosures which are ducted through high-efficiency particulate air filters to provide radioactive material air release protection.

~~A.1.3~~A.1.1.2 TA-3-29 Portion of Room 9020

Room 9020 is approximately 27 feet wide by 141 feet long. The permitted container storage area measures 19 feet wide by 25 feet long (*see* Figure 14 in Permit Attachment N (*Figures)*) and is located in the northeast side of the room. The floor is concrete and painted with an epoxy sealant.

~~A.1.4~~A.1.1.3 TA-3-29 Portion of Room 9030

Room 9030 is approximately 62 feet wide by 141 feet long. The permitted container storage area within Room 9030 measures approximately 30 feet long by 8 feet wide (*see* Figure 15 in Permit Attachment N (*Figures)*) and is located in the southwest corner of the room. The floor is concrete and has been painted with an epoxy sealant. Hand trucks, dollies, or casters will be used to move waste containers from the loading area to the storage portions of the permitted unit. Should a spill occur during waste handling activities, management of the spill and residual material will be performed in accordance with Attachment D (*Contingency Plan*). Drums on dollies will be moved manually and a pallet jack will be used to move standard waste boxes.

~~A.1.5~~A.1.2 Security and Access

Security at TA-3-29 is maintained with physical and administratively-controlled barriers. These barriers prevent the unknowing entry and minimize the possibility for unauthorized entry of persons or livestock into the areas. Eight-foot-high chain-link security fences with barbed wire at the top surround the entire perimeter of the building. Bilingual (*i.e.,* English and Spanish) warning signs are also posted at the entrances to each portion of the permitted unit within the building and can be seen from any approach to these locations. The legends on the signs indicate "Danger: Hazardous Waste Storage Area" and "Unauthorized Persons Keep Out." The signs are legible from a distance of at least 25 ft. There are four entry gates through the security fence at TA-3-29 (*see* Figure 4 in Permit Attachment N (*Figures)*). A fire access and shipping gate is located south of TA-3-29 and is routinely closed and locked. When the gate is opened for shipments of material or waste, personnel are present at the gate to restrict the entry and exit of unauthorized persons. The northwest entrance is an open gate which allows vehicular and pedestrian entry. Access is controlled through a manned gate at the western entrance to the TA-3 Security Area. Another unmanned badge reader entry pedestrian gate is located at the southeast corner of the building's fence line. This gate is combined with a double vehicular gate which allows access from the parking area south of the building. Security personnel are present at each of these gates during operational hours to restrict the entry and exit of unauthorized persons. Outside doors to the main wings of TA-3-29 are always locked. Access for visitors to the operational portion of the building is controlled by turnstiles located in the east side lobby and another on the west side of the building. Roll-up doors to the building can only be opened from inside the building and are also locked; opening these doors must be coordinated with security personnel. The building site is patrolled by security personnel during nonoperational hours to ensure that the gates are locked and that unauthorized entry has not occurred.

~~A.1.6~~A.1.3 Emergency Equipment

TA-3-29 is equipped with an audible alarm system to alert personnel to evacuate the area. The evacuation alarm system may be activated by facility personnel pushing one of the evacuation buttons located throughout TA-3-29. The building also contains a fire alarm system which may be activated by manual pull stations, heat and smoke detectors, and sprinkler system flow valves found throughout TA-3-29. Rooms 9010, 9020, and 9030 contain wet-pipe sprinkler

systems that are equipped with fusible-link heads that actuate at 212 degrees Fahrenheit. Wing 9 of TA-3-29 contains gamma alarms that monitor for the presence of gamma radioactive contamination. Continuous air monitors are utilized throughout TA-3-29 to detect airborne radioactive contamination and, when detected, sound an alarm. The building also has a public address system for announcing fires or evacuations. Telephones with paging capabilities are located throughout TA-3-29. Paging telephones are used to page on-site personnel and may be used in the event of an emergency to communicate the location and nature of hazardous conditions to personnel in the area. Personnel working in Rooms 9010, 9020, and 9030 can also use these phones to summons assistance from local emergency response teams in case of emergency. Rooms 9010, 9020, and 9030 are equipped with fire extinguishers and pull stations. Depending on the size of a fire and the fuel source, fire extinguishers may be used by on-site personnel. However, the Facility policy encourages immediate evacuation of the area and notification of appropriate emergency personnel. The fire alarm control panel continuously monitors all fire-suppression and detection systems and transmits signals to the Los Alamos ~~County~~ Fire Department through the Facility's central alarm system.

Fire hydrants installed according to National Fire Protection Association standards are located around the outside of TA-3-29. Water is supplied to the fire hydrants by a municipal water system through 8-in. pipes at an adequate volume and pressure (*i.e.*, 200 gallons per minute and 90 pounds per square inch static pressure) to supply a water hose in the event of a fire. Spill kits, which contain sorbent pillows, safety glasses, and gloves, are located at the south end of Room 9010 in enclosures 9010a and 9010b. Trained personnel may use this equipment to mitigate small containable spills when they are certain their actions will not put themselves or others at risk. Available personnel decontamination equipment includes safety showers and emergency eyewashes in enclosures 9010a and 9010b.

Personnel working in Room 9020 have access to the eyewashes in enclosures 9010a and 9010b and a safety shower and emergency eyewash in Room 9030. The buddy system will always be employed when containers are actively managed in Rooms 9010, 9020, and 9030 to assure that safety showers and eyewashes can be reached in an emergency. ~~Material~~ Safety Data Sheets (SDS) (formerly Material Safety Data Sheets (MSDS)) provide useful exposure information and are available in Rooms 9010, Room 9030, and outside Room 90~~1~~30.

A.2 RESERVED

A.3 TA-50

TA-50 is located at the northeast corner of the intersection of Pajarito Drive and Pecos Road, on the finger mesa bounded by Mortandad Canyon to the north and Two-Mile Canyon to the south (*see* Figure 22 in Attachment N (*Figures)*). The container storage units at TA-50 include the TA-50-69 Indoor unit (Rooms 102 and 103) and the TA-50-69 Outdoor unit.

The northern and eastern portions of TA-50 drain mainly to an unlined channel on the boundary between TA-50 and TA-35 (east of TA-50), although some flow diverges into a shallow channel running southward between TA-50-37 and TA-50-1.

~~Security at TA-50 is predominantly maintained with artificial barriers. These barriers prevent the unknowing entry and minimize the possibility for unauthorized entry of persons or livestock into the area.~~

~~An 8ft high chain-link security fence surrounds the entire perimeter of TA-50. Bilingual (*i.e.*, English and Spanish) warning signs are posted on the fences at approximately 50 to 75 foot intervals. Warning signs are also posted at the entrances to each area that will manage hazardous and mixed waste and are visible from any approach to these areas. The legends on the posted signs indicate "Danger–Hazardous Waste Storage Area" and "Unauthorized Persons Keep Out." Existing signs with a legend other than "Danger-Unauthorized Persons Keep Out" may be used if the legend on the sign indicates that only authorized personnel are allowed to enter the active portion, and that entry into the active portion can be dangerous. The signs are legible from a distance of 25 ft. Additionally, signs are posted at the entrance to each hazardous and mixed waste permitted unit to address requirements associated with entering and working in the area.~~

~~There are four entry gates into TA-50. Two entry gates are located north of TA-50-1. During normal business hours, the easternmost of these two gates may remain open to receive deliveries. After normal business hours, this gate is padlocked. The westernmost of these two gates is the main access gate and remains open during normal business hours for personal and government-owned passenger vehicles. After normal business hours, access through this gate is by badge-reader only. The third gate is a fire access and shipping gate which is located west of TA-50-69 and is routinely kept closed and locked. When this gate is opened for shipments of materials or waste, facility personnel are present in the yard west of TA-50-69 to limit entry by unauthorized persons. When shipments are completed, the gate is re-closed and locked. A fourth gate to the south of TA-50-1 is locked except when authorized access is necessary.~~

~~TA-50-69 is located in the southwest quadrant of TA-50. The TA-50-69 Indoor unit was constructed in 1979 to house the Waste Characterization, Reduction, and Repackaging Facility (WCRRF). The primary purpose of WCRRF was to size reduce and repackage large transuranic contaminated metallic items (*e.g.*, glove boxes, process equipment) into standard sized containers for transport to, and disposal at, the Waste Isolation Pilot Plant. The facility was first used to size reduce mixed transuranic waste in 1982. The original function of the WCRRF has since been expanded to include other activities related to hazardous and mixed waste management including waste characterization, transuranic and mixed transuranic waste prohibited item disposition and repackaging operations, and experimental process demonstration support.~~

~~TA-50-69 is a single-story building constructed in two phases. The original structure (45ft by 52 ft) was built in 1979 to house the main process room (Room 102) and personnel change rooms. An unloading area (Room 103), a vehicle airlock entrance (Room 104), and a mezzanine over the western third of the main process room were added to the building in 1986.~~

~~The exterior walls of TA-50-69 are load-bearing and constructed of structural steel framing with a plastic veneer finish on polystyrene insulation and gypsum wallboard. The interior~~

~~walls are similarly constructed. The epoxy-painted floor of the building is a reinforced concrete slab on compacted fill.~~

~~A forklift will be used to move containers stored at the permitted units at TA-50-69. Fiberglass-reinforced plywood boxes and palletized drums will be handled with a forklift equipped with tines. Individual drums of waste will be manipulated with a drum-grapple attachment on the forklift. Small containers may be handled manually or with a dolly. Inside TA-50-69 two cranes are available to move heavy objects.~~

~~TA-50 is patrolled by security personnel during non-operational hours to ensure that unauthorized entry has not occurred. The locations of the security fences and entry gates at TA-50 are shown on Figure 6 in Permit Attachment N (*Figures*).~~

~~TA-50-69 access is controlled through a centralized Operations Center located in TA-50-84. The Indoor permitted unit is always locked and access is gained by a badge reader. Doors to the building and transportainers are locked. Keys to these doors are distributed to designated personnel only. A chain is installed at the east end of the operations area and adjacent to TA-50-84 and is posted with the bilingual hazardous waste sign.~~

~~All personnel involved in waste management activities at the TA-50-69 indoor and outdoor permitted units have immediate access to an internal alarm or emergency communication device. In the event of an emergency, this communication equipment allows personnel to contact the operating group management, the Emergency Management and Response personnel, or the Central Alarm Station operator.~~

~~TA-50-69 is equipped with an audible alarm system to alert personnel to evacuate the area. The alarm system may be activated by one of the fire alarm pull stations located throughout the building. Personnel can also use phones to summon assistance from local emergency response teams in case of an emergency. Personnel may carry pagers, two-way radios, or cellular telephones so they can contact, or be contacted by, on-site and the Facility emergency support personnel at all times.~~

~~TA-50-69 is equipped with fire extinguishers and fire suppression systems. Depending on the size of a fire and the fuel source, fire extinguishers may be used by on-site personnel. However, the Facility policy encourages immediate evacuation of the area and notification of appropriate emergency personnel. The fire alarm control panel continuously monitors all fire suppression and detection systems and transmits signals to the Los Alamos County Fire Department through the Facility's central alarm system.~~

~~A fire hydrant installed according to National Fire Protection Association standards is located approximately 55 feet west of TA-50-69. Water is supplied to the fire hydrant by a municipal water system through eight inch pipes at an adequate volume and pressure (*i.e.*, 200 gallons per minute and 90 pounds per square inch static pressure) to supply a water hose in the event of a fire.~~

~~TA-50-69 has an automatic wet-pipe sprinkler system in the main building and in the large glove box enclosure. The sprinkler system is heat-activated at 100°C (212°F). The TA-50-69~~

~~Outdoor permitted unit transportainers and weather protective structures are not equipped with automatic sprinkler systems; however, a fire extinguisher is located within 20 feet of the unit. Personnel may use the fire alarm pull station at TA-50-69 in the event of a fire at both the indoor and the outdoor permitted units.~~

~~Two spill centers are located in TA-50-69 Room 102. They contain spill control equipment, personal protective equipment, and sorbents. Trained personnel may use this equipment to mitigate small containable spills when they are certain their actions will not put themselves or others at risk. Depending on the size and severity of the spill, EM&R provides additional spill control equipment and assistance upon request. Available personnel decontamination equipment includes safety showers and eye wash stations located in the TA-50-69 indoor permitted unit.~~

A.3.1 TA-50-69 Indoor Permitted Unit

The TA-50-69 Indoor permitted unit consists of Rooms 102 and 103 as shown in Figure 23 in Attachment N (*Figures)*. Room 102, the main process room, measures approximately 45 feet wide and 52 feet long. Room 103, the unloading area, measures approximately 18 feet wide and 19 feet long and is located adjacent to and southeast of Room 102. A 12 foot by 20-foot roll-up vehicle access door is located at the southernmost end of Room 103 separating the unloading area (Room 103) from the vehicle airlock entrance (Room 104). This design allows for unobstructed transport of oversized fiberglass-reinforced plywood boxes from outside the facility, through the vehicle airlock entrance, into the unloading area, and into the glove box cutting enclosure.

A.3.2 TA-50-69 Outdoor Permitted Unit

The TA-50-69 Outdoor permitted unit was constructed before 1980 and was first used to store mixed waste in 1982. It is located in the southwest corner of TA-50 (*see* Figure 23 in Attachment N (*Figures)*). The TA-50-69 Outdoor unit is comprised of an unlined and non-coated asphalt pad measuring 24 feet in width and 90 feet in length. The entire pad is approximately 4 inches thick and slopes gently (approximately one to five percent) from west to east and up to 2.5 percent toward the centerline. Transportainers (TA-50-75 and TA-50-194) and other weather protective structures (*i.e.*, containers covered with tarps, containers inside SWBs) in the permitted unit provide weather protection for containers of various sizes. Painted lines are used to visually delineate the TA-50-69 Outdoor unit boundary. Drainage swales located in the vicinity divert storm water away from the pad. One drainage swale is located just south of the unit; between it and the material disposal area C. A second drainage swale is located on the west side of the permitted unit between Pecos Drive and the TA-50 fence line.

A.3.3 Security and Access

Security at TA-50 is predominantly maintained with artificial barriers. These barriers prevent the unknowing entry and minimize the possibility for unauthorized entry of persons or livestock into the area.

An 8ft high chain-link security fence surrounds the entire perimeter of TA-50. Bilingual (*i.e.*, English and Spanish) warning signs are posted on the fences at approximately 50 to 75 foot intervals. Warning signs are also posted at the entrances to each area that will manage hazardous and mixed waste and are visible from any approach to these areas. The legends on the posted signs indicate "Danger–Hazardous Waste Storage Area" and "Unauthorized Persons Keep Out." Existing signs with a legend other than "Danger-Unauthorized Persons Keep Out" may be used if the legend on the sign indicates that only authorized personnel are allowed to enter the active portion, and that entry into the active portion can be dangerous. The signs are legible from a distance of 25 ft. Additionally, signs are posted at the entrance to each hazardous and mixed waste permitted unit to address requirements associated with entering and working in the area.

There are four entry gates into TA-50. Two entry gates are located north of TA-50-1. During normal business hours, the easternmost of these two gates may remain open to receive deliveries. After normal business hours, this gate is padlocked. The westernmost of these two gates is the main access gate and remains open during normal business hours for personal and government-owned passenger vehicles. After normal business hours, access through this gate is by badge-reader only. The third gate is a fire access and shipping gate which is located west of TA-50-69 and is routinely kept closed and locked. When this gate is opened for shipments of materials or waste, facility personnel are present in the yard west of TA-50-69 to limit entry by unauthorized persons. When shipments are completed, the gate is re-closed and locked. A fourth gate to the south of TA-50-1 is locked except when authorized access is necessary.

TA-50-69 is located in the southwest quadrant of TA-50. The TA-50-69 Indoor unit was constructed in 1979 to house the Waste Characterization, Reduction, and Repackaging Facility (WCRRF). The primary purpose of WCRRF was to size reduce and repackage large transuranic contaminated metallic items (*e.g.*, glove boxes, process equipment) into standard sized containers for transport to, and disposal at, the Waste Isolation Pilot Plant. The facility was first used to size reduce mixed transuranic waste in 1982. The original function of the WCRRF has since been expanded to include other activities related to hazardous and mixed waste management including waste characterization, transuranic and mixed transuranic waste prohibited item disposition and repackaging operations, and experimental process demonstration support.

TA-50-69 is a single-story building constructed in two phases. The original structure (45ft by 52 ft) was built in 1979 to house the main process room (Room 102) and personnel change rooms. An unloading area (Room 103), a vehicle airlock entrance (Room 104), and a mezzanine over the western third of the main process room were added to the building in 1986.

The exterior walls of TA-50-69 are load-bearing and constructed of structural steel framing with a plastic veneer finish on polystyrene insulation and gypsum wallboard. The interior walls are similarly constructed. The epoxy-painted floor of the building is a reinforced concrete slab on compacted fill.

A forklift will be used to move containers stored at the permitted units at TA-50-69. Fiberglass-reinforced plywood boxes and palletized drums will be handled with a forklift equipped with tines. Individual drums of waste will be manipulated with a drum-grapple attachment on the forklift. Small containers may be handled manually or with a dolly. Inside TA-50-69 two cranes are available to move heavy objects.

TA-50 is patrolled by security personnel during non-operational hours to ensure that unauthorized entry has not occurred. The locations of the security fences and entry gates at TA-50 are shown on Figure 6 in Permit Attachment N (*Figures*).

TA-50-69 access is controlled through a centralized Operations Center located in TA-50-84. The Indoor permitted unit is always locked and access is gained by a badge reader . Doors to the building and transportainers are locked. Keys to these doors are distributed to designated personnel only. A chain is installed at the east end of the operations area and adjacent to TA-50-84 and is posted with the bilingual hazardous waste sign.

A.3.4 Emergency Equipment

All personnel involved in waste management activities at the TA-50-69 indoor and outdoor permitted units have immediate access to an internal alarm or emergency communication device. In the event of an emergency, this communication equipment allows personnel to contact the operating group management, the ~~Emergency Management and Response Personnel, or the Central Alarm Station operator~~Emergency Operations – Emergency Management Group (EO-EM).

TA-50-69 is equipped with an audible alarm system to alert personnel to evacuate the area. The alarm system may be activated by one of the fire alarm pull stations located throughout the building. Personnel can also use phones to summon assistance from local emergency response teams in case of an emergency. Personnel may carry pagers, two-way radios, or cellular telephones so they can contact, or be contacted by, on-site and the Facility emergency support personnel at all times.

TA-50-69 is equipped with fire extinguishers and fire suppression systems. Depending on the size of a fire and the fuel source, fire extinguishers may be used by on-site personnel. However, the Facility policy encourages immediate evacuation of the area and notification of appropriate emergency personnel. The fire alarm control panel continuously monitors all fire suppression and detection systems and transmits signals to the Los Alamos ~~County~~ Fire Department through the Facility's central alarm system.

A fire hydrant installed according to National Fire Protection Association standards is located approximately 55 feet west of TA-50-69. Water is supplied to the fire hydrant by a municipal water system through eight inch pipes at an adequate volume and pressure (*i.e.*, 200 gallons per minute and 90 pounds per square inch static pressure) to supply a water hose in the event of a fire.

TA-50-69 has an automatic wet-pipe sprinkler system in the main building and in the large glove box enclosure. The sprinkler system is heat-activated at 100°C (212°F). The TA-50-69

Outdoor permitted unit transportainers and weather protective structures are not equipped with automatic sprinkler systems; however, a fire extinguisher is located within 20 feet of the unit. Personnel may use the fire alarm pull station at TA-50-69 in the event of a fire at both the indoor and the outdoor permitted units.

Two spill centers are located in TA-50-69 Room 102. They contain spill control equipment, personal protective equipment, and sorbents. Trained personnel may use this equipment to mitigate small containable spills when they are certain their actions will not put themselves or others at risk. Depending on the size and severity of the spill, ~~EM&R~~ EO-EM provides additional spill control equipment and assistance upon request. Available personnel decontamination equipment includes safety showers and eye wash stations located in the TA-50-69 indoor permitted unit.

A.4 TA-54

TA-54 consists of 130 acres atop Mesita del Buey and is used for storage of hazardous and mixed waste generated throughout the Facility (*see* Figure 24 in Attachment N (*Figures)).* A principal mission of TA-54 is to manage Facility waste safely and efficiently, consistent with federal and state regulations and U.S. Department of Energy (DOE) requirements. TA-54 has three separate areas where hazardous and mixed waste is stored; Area L, Area G, and TA-54 West (*see* Figure 25 in Attachment N (*Figures)*). There is one permitted unit at Area L, nine permitted units at Area G, and two permitted units at TA-54 West (*see* Attachment J (*Hazardous Waste Management Units*)).

Waste containers are transported to the permitted units at Areas L, G, and West by flatbed trucks, closed-box trucks, or trailers. The permitted units have design features that promote safe unloading and handling of waste containers from these trucks and trailers. Ramps are typically located at vehicle entrances to the dome structures at the Area L and Area G permitted units. Shed 31 at Area L and Shed 8 at Area G have sloped entryways for container-handling equipment. The storage domes have roll-up or roll-away vehicle access doors. The loading dock at TA-54 West allows access from the transport vehicles to the loading dock platform. These design features facilitate safe handling of containers in and out of the permitted units.

All waste containers at the TA-54 permitted units are handled in a manner that will not cause them to rupture or leak. Most containers are handled with forklifts (using drum grapplers, when appropriate) and are placed directly in the appropriate permitted unit. For larger containers, personnel can use a boom or, at TA-54 West and in portions of Area L, a bridge crane or mobile crane, respectively. At TA-54-412, waste containers (*e.g.*, fiberglass reinforced plywood crates, drums, large boxes) are generally handled with forklifts, overhead cranes, or frictionless air pallets. Smaller containers are generally handled manually or with drum dollies. The use of proper handling equipment, appropriate to a container's size and weight, helps to prevent hazards while moving containers (*e.g.*, when loading and unloading containers).

sumps are treated with chemical-resistant epoxy filler-sealer and protective coating, providing an impervious seal to contain any potential leaks, spills, or accumulation of precipitation. Cells 1 and 6 are approximately 26.5 feet long by 13.5 feet wide by 1 feet deep, with a sump capacity of 2,675 gallons each. Cells 3 and 5 are approximately 16.8 feet long by 13.5 feet wide by 1 feet deep, with a sump capacity of 1,700 gallons each. Cells 2 and 4 are approximately 13.5 feet long by 11.2 feet wide by 1 foot deep, with a sump capacity of approximately 1,130 gallons each. These sump capacities exceed the amount necessary to hold 10% of the maximum storage capacity for TA-54-32.

A.4.1.6 TA-54-35

TA-54-35 (*see* Figure 26 in Attachment N (*Figures)*) consists of a concrete pad that measures 31.5 feet long by 31.5 feet wide. The area is covered by a 136 ft-long, 48 feet-wide canopy that provides protection from the weather. The pad has a 6-inch-high concrete berm that prevents run-on and runoff of liquids. The bermed area has an elevated ramp on one side to allow access for equipment to move waste containers. The ramp also helps to prevent run-on of precipitation and runoff of any accumulated liquids. The bermed secondary containment area of the pad is approximately 29.5 feet long by 24.5 feet wide by 8 inches deep. Stored waste containers are elevated on pallets to prevent contact with any potential accumulated liquids. The secondary containment capacity of the bermed area is approximately 3,570 gallons, which exceeds the amount necessary to hold 10% of the maximum storage capacity for TA-54-35 (15,840 gallons)

A.4.1.7 TA-54-36

TA-54-36 (*see* Figure 26 in Attachment N (*Figures)*) is a 33-feet-long by 31.5-feet-wide concrete pad. It is covered by a 136 feet-long, 48 feet-wide canopy that provides protection from the weather. The pad is surrounded by a 1-feet-wide berm that varies from 6 inches to 1 ft in height. The berm prevents run-on and runoff of liquids. The bermed secondary containment area of the pad is approximately 30.5 feet long by 30 feet wide by 9 inches deep. The pad also containeds ~~a~~ Perma-Con® structure which has been removed and disposed. ~~This structure is located, at the time of Permit issuance, at TA-54-36 but is authorized to be moved onto TA-54-32. The Perma-Con® is constructed of 4-foot-wide, 8- or 4-foot-long, 22-gauge stainless-steel panels that interlock in a self-supporting structural steel framework. The Perma-Con® system can be assembled into multiple configurations. The Perma-Con® is 28 feet wide by 28 feet long by 12 feet high. It is equipped with a 20-feet-long observation room that attaches to the main enclosure. The main enclosure has two personnel doors and an 8-foot-wide roll-up door. The floor in the main enclosure is the concrete pad covered with multiple layers of heavy-duty plastic sheeting that are taped together and are extended approximately 1-foot up the sides of the Perma-Con®. The Perma-Con® has a tarp covering its roof to provide additional protection from the elements, thereby preventing the influx of precipitation, including melting snow.~~ The secondary containment capacity of the bermed area is approximately 4,595 gallons, which exceeds the amount necessary to hold 10% of the maximum storage capacity for TA-54-36 (13,200 gallons).

construction for dome 48 are the same as the other domes at TA-54. The dome is equipped with a double-panel rolling door at the south end of the dome and eight personnel doors located approximately every 80 feet along the dome's length mainly to allow for adequate access both by vehicles and personnel. The interior perimeter of the dome is surrounded by a 6-inch-high, 8-inch-wide asphalt curb which helps prevent run-on into, and runoff from, the dome. An asphalt ramp located at the vehicle entrance allows vehicles and container handling equipment to pass safely over the curb. The dome is anchored to Pad 3 with standard drift pins.

A.4.2.4 Pad 10 (former Pads 2 and 4)

Pad 10 is constructed at the location of former Pads 2 and 4. The asphalt pad measures approximately 350 feet long by 250 feet wide and is constructed of asphalt (*see* Figure 31 in Attachment N (*Figures)*). The transuranic waste characterization facilities and container storage area are located on this pad. The transuranic waste characterization facilities consist of mobile and modular units equipped with instruments and equipment for waste characterization and repackaging. The transuranic waste characterization facilities include the following: drum-loading or receiving unit(s); equilibration units(s); gas mobile characterization unit(s); mobile repack units; and nondestructive radioassay unit(s). External containment is provided by the trailers and transportainers because waste characterization activities take place inside the structures. The characterization provided by the non-destructive assay radioactivity monitoring techniques described does not involve opening the waste containers. Activities at Pad 10 include the following:

TA 54-0498, LANL HENC

The Canberra Facility High Efficiency Neutron Counter (HENC) is designed to provide a passive neutron and gamma measurement of tranuranic waste drums in 55-gal containers. The trailer housing the HENC is Structure #498. The HENC supported the Facility's TWCP and Project 2010 and subsequently CCP operations beginning in 2004 to the present.

~~**TA 54-0365, Office Building, Formerly MTGS**~~

~~TA 54-0365 formerly housed the Mobile Tomagraphic Gamma System (MTGS). The MTGS was a gamma assay system prototype developed by the Permittees. The instrument was salvaged in 2007 and the trailer in which it was housed (Structure #365) was converted to office space.~~

TA 54-0547, Super High Efficiency Neutron Coincidence (SuperHENC) counter

Trailer TA-0547 houses a high efficiency neutron counter designed to handle large waste containers. It is designed to provide a passive neutron and gamma measurement of large transuranic waste containers like standard waste boxes. The SuperHENC will support the Facility's TWCP and the CCP operations beginning in 2010.

~~**TA 54-0483, Source Storage**~~

~~Trailer TA54-0483 serves as a storage repository for calibration sources needed by the NDA systems.~~

TA 54-0497, RTR2

The Real-Time Radiography (RTR) system #2 is designed to provide X-ray examination of the contents of a waste drum. The unit, RTR2, has been located on Pad 10 in support of the Department of Energy Carlsbad Central Characterization Project (CCP) operations.

TA 54-0506, MCS HENC

The Canberra MCS High Efficiency Neutron Counter (HENC) is functionally identical to the Permittees' HENC and provides passive neutron and gamma assays of 55-gal waste drums.

~~**TA 54-1059, Storage**~~

~~TA54-1059 has been used to store miscellaneous NDA equipment, such as turn-tables, equipment stands, etc.~~

TA 54-0545, Storage

Heated transportainer for transuranic and mixed transuranic waste storage prior to characterization

TA 54-0546, Storage

Heated transportainer for transuranic and mixed transuranic waste storage prior to characterization

Pad 10 asphalt

Pad 10 is primarily used for storage of feed stock and empty drums for the transuranic waste characterization activities. Additionally, storage of oversized mixed wastes in transportainers and metal boxes can occur on the pad.

A.4.2.5 Pad 5

This asphalt pad consists of former pads 5, 7, and 8, located on the south-central portion of Area G, has two domes and eight sheds (*see* Figure 32 in Attachment N (*Figures)*) associated with it. Former Pad 5 is approximately 500 feet long, 65 feet-wide, and 4 inches thick. It is sloped approximately 2% from north to south. Former Pad 8 is approximately 150 feet long,

95 feet-wide, and 3 inches thick. It is sloped approximately 1% from west to east. Former Pad 7 is approximately 200 feet long, 64 feet-wide, and 4 inches thick. It is sloped approximately 1% from west to east.

Dome 49

Storage dome 49, located on former Pad 5, is 440 feet long and 60 feet wide and has a peak height of approximately 26 feet (*see* Figure 32 in Attachment N (*Figures)*). The design and materials of construction for Dome 49 are the same as the other domes at TA-54. The dome is equipped with a double-panel rolling door at the north end of the dome and six personnel doors to allow for adequate access both by vehicles and by personnel. The interior perimeter of the dome is surrounded by a 6-inch-high, 8-inch-wide asphalt curb which helps prevent run-on into and runoff from the dome. An asphalt ramp located at the vehicle entrance to Dome 49 allows vehicles and container handling equipment to pass safely over the curb. The dome is anchored to Pad 5 with standard drift pins.

A maintenance gate is located along the fence-line west of Dome 49. The gate is not used for general access to the area, but is used by authorized personnel to access areas outside of the Area G fence-line to clear vegetation necessary to minimize fire hazards. The gate is chain-link and approximately eight feet tall with razor wire on the top. The gate is not equipped with a badge reader and is locked at all times unless used by authorized personnel for maintenance purposes.

Dome 224

Storage Dome 224, located on former pad 8, is approximately 110 feet long and 60 feet wide, with a peak height of 26 feet (*see* Figure 32 in Attachment N (*Figures)*). The design and materials of construction for dome 224 are the same as other domes at TA-54. This dome is anchored to Pad 8 with anchor bolts. It is equipped with a single-panel roll-up door at the north end and four personnel doors to allow adequate access by vehicles and by personnel. A 1-foot, 8-inch wide by 2-feet, 4-inch deep concrete ring wall surrounds the interior of dome 224. A high-density polyethylene (HDPE) liner exists below the asphaltic pad within the dome. ~~Storage sheds 144, 145, 146, and 177 are prefabricated sheds constructed of steel. Each shed measures 6 feet long, 5 feet wide, and 9 feet high. Access to each shed is obtained through a single door. The sheds are elevated by design, which prevents run-on and each shed is constructed with a liquid-tight sump to ensure containment of any potential leaks or spills and to prevent runoff. The floor of each shed is constructed of steel and has a metal grate that covers the entire sump area. Containers are placed directly on the metal grates, which prevent contact with liquids that may have accumulated in the sumps. The designed sump storage capacity of each shed is 120 gallons which exceeds the amount necessary to hold 10% of the total storage capacity of each shed (330 gallons).~~

Storage Sheds

Storage sheds 144, 145, 146, and 177 are prefabricated sheds constructed of steel. Each shed measures 6-feet long, 5 feet-wide, and 9-feet high. Access to each shed is obtained through a single door. The sheds are elevated by design, which prevents run-on and each shed is

constructed with a liquid-tight sump to ensure containment of any potential leaks or spills and to prevent runoff. The floor of each shed is constructed of steel and has a metal grate that covers the entire sump area. Containers are placed directly on the metal grates, which prevent contact with liquids that may have accumulated in the sumps. The designed sump storage capacity of each shed is 120 gallons which exceeds the amount necessary to hold 10% of the total storage capacity of each shed (330 gallons).

Storage sheds 1027, 1028, 10302~~9~~, and 1041 are equipped with three sets of double doors on one side of the shed for ease of access. Sheds 1027, 1028, 1030, and 1041 contain a single compartment and sump within each shed (*see* Figure 32 in Attachment N (*Figures)*). The designed storage capacity of each sump is 750 gallons which exceeds the amount necessary to hold 10% of the total capacity of each shed (1,760 gallons).

A.4.2.6 Pad 6

This permitted asphalt pad, approximately 633 ft long, 99 ft wide and 4 inches thick, is sloped approximately 1.2% from west to east and is located in the north-central portion of Area G. Storage domes 153 and 283 are located on Pad 6 (*see* Figure 33 in Attachment N (*Figures)*) and the design and materials of construction for domes 153 and 283 are the same as the other domes at TA-54.

Dome 153

Dome 153 is approximately 326 ft long and 60 ft wide, with a peak height of 26 ft (*see* Figure 33 in Attachment N (*Figures)*). A double-panel rolling door is located at the west end of the dome and 10 personnel doors are located approximately every 40 to 125 ft along the dome's length.

Dome 283

Dome 283 is approximately 260 ft long and 60 ft wide with a peak height of 26 ft (*see* Figure 33 in Attachment N (*Figures)*). A double-panel rolling door is located at the east end of the dome and 10 personnel doors are located approximately every 50 ft along the dome's length. These accesses allow adequate traffic flow of vehicles and personnel into and out of the dome. An asphalt ramp is located at the vehicle entrance of each dome to allow vehicles and container-handling equipment to pass safely over the curb. Domes 153 and 283 are anchored to Pad 6 with standard drift pins.

Transportainer 491

Structure 491 is a transportainer located on the south side of the pad. This transportainer is used to store hazardous waste.

equipped with a badge reader and is locked at all times unless used by authorized personnel for maintenance purposes.

A.4.2.9 Pad 11

This asphalt pad is approximately 4 inches thick, measures approximately 478 ft long by 137 ft wide, and is sloped approximately 1 to 2% to the southeast. Storage dome 375 is located on the western portion of pad 11 and is used for storage of hazardous, mixed low level, and mixed transuranic waste. It measures approximately 300 ft long by 100 ft wide (*see* Figure 36 in Attachment N (*Figures)*). The building is an aluminum A-frame truss design that is anchored to a concrete ring wall. The dome is of modular construction utilizing a membrane or fabric covering. It is equipped with 14 personnel doors and two roll-up doors, one each at the east and west ends of the building. Ramped entrances allow for safe movement of container handling equipment and vehicle access. Dome 375 contains a modular panel containment structure (approximately 120 feet long x 60 feet wide) used for size reduction, decontamination, segregation, waste assay, reclassification activities, and repackaging of transuranic waste prior to shipment offsite. Dome 375 also contains four structures that serve as an office area, a control area, and rooms for donning and doffing anti-contamination clothing. These structures are support structures and will not be used to store hazardous waste. The Real-Time Radiography ~~(RTR)~~ system #1 (RTR1) (TA-54-0362) is designed to provide X-ray examination of the contents of a waste drum. The unit, RTR1, has been located on Pad 11 in support of the transuranic waste characterization operations.

A.4.3 TA-54 West

The two permitted units at TA-54 West include the indoor low bay and the high bay at TA-54-38 and the outdoor storage pad which surrounds the north, east, and south sides of TA-54-38 and the loading dock at TA-54-38. The permitted units at TA-54 West are used to store solid mixed low level and mixed transuranic waste (*see* Figure 37 in Attachment N (*Figures)).*

The permitted units at TA-54-38 West may receive any container that may be stored at the units in accordance with Permit Section 3.3 (e.g. 85-gallon drums, 100-gallon drums, and ten-drum overpacks); however, most often the units receive WIPP-ready 55-gallon drums and SWBs for final preparation and packaging. All waste containers are handled in a manner that will not cause them to rupture.

Waste is generally brought into the TA-54-38 West Outdoor Pad through the south-eastern vehicle gate and placed in storage on the northern portion of the TA-54-38 West Outdoor Pad. At the outdoor unit, waste is not stored in front of gates or within 10 feet of the fence line or within 60 feet of the building. No paved or unpaved roadways are located within 5 feet of the waste storage area. From the outdoor permitted unit, containers are generally moved into the Low Bay at TA-54-38 West and made amenable for placement in a WIPP-compliant shipping container. Normal operations for making the individual waste containers ready for shipment include stretch wrapping 14 drum configurations (or drum payloads) and ratchet strapping SWBs one on top of the other. Generally, these Type A container configurations are

then moved by forklift into the High Bay where they are loaded into TRUPACT II Type B shipping containers using a bridge crane.

Empty TRUPACT II containers that are received from WIPP are usually moved into the High Bay using the western bay door and are opened and inspected prior to waste being placed within the High Bay. After the containers are opened, the drum payloads or SWBs are placed into the containers. The TRUPACT II containers are then closed. Metal loading platforms allow for personnel access to the top of the TRUPACT II containers so that the TRUPACT II containers can be opened or closed, and to ensure that there is no issue while placing the shipping containers within the TRUPACT II containers.

After the TRUPACT II containers are loaded and the trailer is prepared for shipment, the trailer is moved via trailer jockey or other approved vehicle through the eastern bay door and to the TA-54-38 West Outdoor Storage Pad for storage prior to shipment to WIPP or out the southeastern gate of the TA-54-38 West Outdoor Pad to a staging area to await inspection and shipment to WIPP. When a loaded trailer of TRUPACT II containers is stored at the TA-54-38 West Outdoor Pad, the trailer is not placed in front of a gate and is not stored within 10 feet of the fence line. Gates at the TA-54-38 West Outdoor Pad are locked when not in use.

Containers are handled with forklifts (using drum grapplers, when appropriate) or drum dollies while present at TA-54-38 West and are placed directly in the appropriate permitted unit when active packaging is not underway. The bridge crane is utilized in the High Bay to place drum payloads directly into the TRUPACT II containers. A second bridge crane provides redundancy and ensures that a back-up crane is available while the original is undergoing maintenance activities. A switch mechanism ensures that only a single crane will be used at one time.

A.4.3.1 TA-54 West Building (RANT)

TA-54-38 is a building constructed of 36-ft-high pre-cast concrete panel walls topped by pre-stressed double-T concrete roof sections. Its foundation consists of a 6-inch reinforced concrete slab on compacted fill. The building is divided into several offices and houses the Indoor permitted unit which includes the low bay and the high bay (*see* Figure 37 in Attachment N (*Figures)*). The low bay is approximately 40 ft-wide and 34 ft long. An 8 ft-wide by 12 ft-high roll-up door is located at the east end and opens to an outdoor loading dock. A second 8-ft-wide by 12-ft-high roll-up door is located in the southeast corner and opens into the high bay. The walls and floor of the low bay are coated with industrial grade enamel paint. The high bay, approximately 40 ft wide and 80 ft long, is used for loading transuranic and mixed transuranic waste into Transuranic Package Transporter-II containers. It is equipped with 14-ft-wide by 18-ft-high roll-up doors on the east and west ends to allow convenient, indoor loading of the tractor-trailers that transport shipments of waste to the Waste Isolation Pilot Plant. The high bay floor is not painted and slopes at an angle of 1.5 degrees toward a central trench (which is 5 inches wide, 6 inches deep and 50 ft long) and a sump. The entire length of the trench is covered with a metal grate and is designed to hold precipitation and snow melt from tractor-trailers.

working hours. Access to any part of TA-54 before or after normal working hours or on weekends requires approval of the appropriate Group Leader or Facility Manager at TA-54. TA-54 is patrolled by security personnel during non-operational hours to ensure that the gates are locked and that unauthorized entry has not occurred. Anyone entering the fenced Area L and Area G waste management areas from the TA-54 administrative area is "badged in" before proceeding. Badging in is the process of identifying the person, assessing his or her security and training status using DOE security badges, and determining the need for an escort. Authorized personnel may enter the fenced portions of Areas L and G only after negotiating additional access controls in the form of walk-through turnstiles and motorized vehicle gates. Each turnstile and vehicle gate is equipped with a badge reader to ensure authorized access only. Resident personnel are required to badge in upon arrival and prior to leaving TA-54. Non-resident personnel and visitors are required to badge or sign in and out at an access control point at the facility operations center. Depending on their level of training, non-resident personnel may be required to be escorted in order to access TA-54 Areas L and G and TA-54 West. Access to the Area L, Area G, and TA-54 West permitted units requires additional controls. Bilingual (*i.e.*, English and Spanish) warning signs are posted on the fence at 50- to 75-ft intervals, are legible from a distance of 25 ft, and can be seen from any approach to this area. The legends on the signs indicate "Danger—Hazardous Waste Storage Area" and "Unauthorized Persons Keep Out." The security fence is inspected by on-site personnel and repairs are made as necessary. The locations of the security fence, entry gates, and entry stations are shown on Figures 7, 8, and 9, in Attachment N (*Figures)*.

A.4.5 Emergency Equipment

Emergency equipment is located throughout TA-54 and includes internal communications, alarm systems, fire alarms, spill kits, and decontamination equipment. Area L is equipped with an audible alarm system to alert personnel of a fire or the need to evacuate the area. These alarms can be activated by pulling a fire alarm or by pushing the evacuation alarm button. The fire alarm pull boxes are located in Dome 215 and are connected to the Los Alamos Fire Department (LAFD) through the Facility's central alarm system at all times. Evacuation alarms are located adjacent to the fence line crash gates and other locations in Area L (see Attachment D, Table D-1). ~~In addition to the alarms there are numerous telephones located in and around the structures within Area L. These telephones ensure that personnel can contact on-site and Facility emergency personnel at all times. Many of these telephones also serve as emergency paging phones so that information can be announced throughout the area.~~ Alphanumeric pagers, cellular telephones, and/or two-way radios are distributed to workers at Area L as the main form of communication. Employees can be notified of an emergency situation and appropriate response actions through two-way radio, or a text message sent on the emergency alpha-numeric pagers or cellular telephone. The emergency paging system can be utilized to alert workers of an emergency situation as well as appropriate response actions. Emergency paging telephones are also available at the facility so that information can be announced throughout the area and personnel can contact onsite and facility emergency personnel at all times. Windsocks are also located at strategic locations to indicate wind direction and strength. Fire control equipment at Area L includes fire extinguishers (*e.g.*, ABC-rated, water, carbon dioxide, dry chemical), a dry-pipe sprinkler system, and dry chemical systems. The fire extinguishers are available at or near most

structures within Area L for use by on-site personnel depending on the size and fuel source of a fire. Dome 215 has an automatic dry-pipe sprinkler system that is heat activated in the event of a fire. Storage sheds 68, 69, and 70 have dry chemical systems. Fire hydrants are located near TA-54-37 and the southeast corner of TA-54-62. Personal decontamination equipment at Area L includes emergency eyewash stations and showers. This equipment is for use by personnel in emergencies involving chemical or radiological materials. These stations are generally located near or inside structures where waste is being handled. Emergency shower and eyewash stations are located at or near TA-54-39, TA-54-31, and TA-54-215~~, and TA-54-35~~. Waste characterization documentation and SDS ~~MSDS~~ are also available in the event of a chemical exposure. There are several spill kits available at Area L to mitigate small containable spills. These kits typically contain sorbents, neutralizers, PPE, and other equipment essential for containment of small spills. In addition to the spill kits, shovels for cleanup are stored in TA-54-46. Oversized drums and sorbents are also stored at various locations throughout Area L. For larger spills or other unusual hazardous situations, a variety of equipment is available to emergency personnel. This equipment includes forklifts, self-propelled loaders, and other heavy equipment from Area G.

Area G is equipped with an audible alarm system to alert personnel of a fire or the need to evacuate the area. The alarms can be activated by pulling a fire alarm or by pushing the evacuation alarm button. Fire alarms and evacuation alarms are in place at strategic locations to alert personnel of emergency conditions. The fire alarms are located throughout Area G and are connected to the LAFD through the Facility's central alarm system at all times. Flame or smoke detection equipment is located within structures TA-54-229, TA-54-230, TA-54-231, and TA-54-232. Security personnel and LAFD are notified upon activation of the flame or smoke detectors. Fire control equipment is located throughout Area G. This equipment includes ABC-rated or BC-rated fire extinguishers, dry-chemical fire suppression systems, and several fire hydrants. Trained personnel can use the fire extinguishers to extinguish small, non-chemical fires. For larger fires, security personnel and the LAFD are alerted. Personnel working in Area G ~~also~~ carry alphanumeric pagers, cellular phones, or two-way radios as the main form of communication. Emergency paging telephones are in place so that information can be announced throughout the area. This equipment ensures that personnel can contact on-site and Facility emergency personnel at all times. Windsocks are at strategic locations to indicate wind direction and strength. PPE and emergency equipment supplies are stored a various locations throughout Area G. There are different types of monitoring equipment located at the Area G CSUs that are used to qualitatively and quantitatively evaluate airborne contaminants. Alarms and strobe lights warn personnel when airborne concentrations exceed preset limits. They are for use by personnel in emergencies involving chemical or radiological materials. Waste characterization documentation and SDS ~~MSDSs~~ are available in the event of a chemical exposure. First aid equipment can be used to treat injuries until trained medical personnel arrive at the scene. Spill control equipment is maintained at various structures within Area G. Trained personnel use this equipment to mitigate small, containable spills if they know what has been spilled and are sure their actions will not put themselves or others at risk. PPE is also maintained at various structures within Area G and is available for use during routine and non-routine operations to protect personnel from exposure to chemical and radiological contaminants. Warning tapes and barricades are used to post areas and prevent

unauthorized entry into restricted areas. Heavy equipment is also available at Area G to move heavy objects.

TA-54-38 at TA-54 West is equipped with separate local ~~an audible~~ alarm systems to alert personnel of fire or the need to evacuate the area. Fire alarm pull stations are located throughout the building and can be activated in the event of an emergency ~~fire~~. ~~Strobe lights mounted at the fire alarms and at TA-54-34, just north of TA-54-38, flash upon activation of the fire alarms to visually alert personnel.~~ The alarm system can also be activated by using evacuation alarm buttons located near the entrances to the building. Upon activation of the evacuation alarm system, horns sound to alert personnel of emergency conditions. The building's manual fire alarm pull stations at TA-54 West are connected to the LA~~C~~FD through the Facility's central alarm system at all times. The evacuation alarm system is a local system that notifies occupants in TA-54-38 ~~and TA-54-34~~ of a local emergency. Additionally, a roll-up door exists between the high and low bay areas. The roll-up door is fire rated but does not automatically close upon activation of a fire alarm. ~~and low bays has heat sensitive links attached to a safety chain that melt at a certain temperature and cause the door to close.~~

Personnel at TA-54-38 are~~is~~ also equipped with cellular telephones and pagers ~~with telephones~~ to provide adequate communication and to summon external emergency assistance, if necessary. Paging telephones are located throughout the building and are used to contact on-site personnel. Paging telephones are also used in the event of an emergency to communicate the nature and location of hazardous conditions to personnel in the area. The alarm system is interrupted when the paging telephone system is activated to allow personnel to hear the announcement. Additionally, an emergency telephone is located outside the main entry area. Personnel working within the building can also use these telephones to summon assistance from local emergency response teams in case of emergency.

Fire control equipment is available for use within TA-54-38 and at the outdoor permitted unit. Portable ABC-rated fire extinguishers are located in the high bay, low bay, and at the outdoor permitted unit. The fire extinguisher located by the east personnel entrance door in the low bay can also be used at the loading dock. Depending on the size of the fire and the fuel source, fire extinguishers can be used by on-site personnel. TA-54-38 is equipped with a pre-action sprinkler system activated by loss of nitrogen pressure (*e.g.*, an open sprinkler) anywhere in the building or by heat detection (high bay and loading dock) or smoke detection (balance of building). A fire hydrant installed according to National Fire Protection Association standards is located approximately 220 ft west of TA-54-38 near the west entrance to TA-54 West.

A portable chemical spill center is maintained within TA-54-38. It contains sorbents and PPE. Personnel working anywhere within the building have access to this spill center. Trained personnel use this equipment to mitigate small containable spills when they are certain their actions will not put themselves or others at risk. Personnel decontamination equipment available includes a safety shower and eyewash located in the high bay and a safety shower and eyewash on the loading dock.

Figure 43 in Attachment N (*Figures)*. The permitted unit is rectangular shaped and is 45 ft long by 17.5 ft wide. The maximum storage capacity of this unit is 11,000 gal, the equivalent of 200 55-gal drums. The types of waste containers holding hazardous or mixed waste that will be stored in B45 include: 5-, 10-, 12-, and 15-gal containers; 55- and 85-gal drums; large waste boxes; and SWBs.

A.5.5 Vault

The Vault permitted unit is used to store containers of mixed waste that may contain liquids. The Vault is located along the eastern wall of the basement at TA-55-4, as shown on Figure 42 in Attachment N (*Figures)* and is approximately 79.5 ft long by 50.5 ft wide. The maximum storage capacity of this unit is 4,000 gal, the equivalent of approximately 73 55-gal drums. The types of waste containers holding mixed waste that will be stored in the Vault include: 0.25-, 0.5-, 0.75-, 1-, 2-, 4-, and 6-liter/quart containers; and 5-, 10-, 12-, 15-, 30- and 55-gal drums.

A.5.6 Outdoor~~Container~~ Storage Pad

The Container Storage Pad is used to store containers of hazardous and mixed waste that may contain liquids. The pad is located outside and south southwest of TA-55-4, as shown on Figures 39 and 45 in Attachment N (*Figures)*. It was installed in the mid-1980s and is constructed of asphaltic-concrete with a variable thickness of 4 to 6 inches (in.). The Container Storage Pad permitted unit is shaped like a trapezoid and measures 102 ft, 86 ft, 156 ft, and 105 ft. The pad is sloped, is elevated 2 to 4 in. above ground level, and has a culvert beneath the pad running from the northwest side to the southeast corner to minimize run-on of precipitation. The storage capacity of this area is 135,000 gal, the equivalent of approximately 2,455 55-gal drums. The types of waste containers holding hazardous or mixed waste that will be stored on the container storage pad include: 0.25-, 0.5-, 0.75-, 1-, 2-, 4-, and 6-liter/quart containers; 30-, 55-, and 85-gal drums; SWBs; large waste boxes; and 5-, 10-, 12-, and 15-gal containers.

Waste containment storage building TA-55-PF-190 is located on the south-eastern portion of the Containers Storage Pad and is used for storage of hazardous waste. It measures approximately 22 feet long and 8 feet 4 inches wide (sdd Figure 45 in Attachment N (Figures)). The building is a manufactured steel building that is designed for hazardous waste storage.

A.5.7 TA-55-185

TA-55-185 is used to store containers of hazardous and mixed waste that do not contain liquids. TA-55-185 is located west of TA-55-4, as shown on Figures 39 and 46 in Attachment N (*Figures)*. The building was constructed in 1991 and consists of a steel frame with fiberglass insulation, metal walls, and a concrete floor. The TA-55-185 permitted unit is approximately 60 ft long by 40 ft wide, and has a maximum storage capacity of 30,000 gal, the equivalent of 546 55-gal drums. The types of waste containers holding hazardous or mixed waste that are stored at TA-55-185 include: 30-, 55-, and 85-gal drums; large waste boxes; and SWBs.

A.5.8 Mixed Waste Storage Tank System

There is one storage tank unit at TA-55 that is comprised of two tank components, the evaporator glovebox tank and the stabilization unit pencil tanks. The two tank components share a common piping and pumping system.

The evaporator glovebox tank was constructed in 1986. The stabilization unit pencil tanks were constructed in 1985, installed from 1987-88, and were considered existing tanks until new components were installed in 1996. These new components were determined to be a major, non-routine modification; therefore, the stabilization unit pencil tanks are subject to the new tank system regulations and are addressed as new tanks in accordance with the requirements of 40 CFR § 264.192, which is incorporated herein by reference.

The TA-55 storage tank unit is located at TA-55, Building 4, in Room 401 and has a maximum capacity of 560 Liters (L) (137 gallons [gal]). The storage tank system consists of two components, with six tanks, that are used to store evaporator bottoms solutions prior to stabilization.

Liquid waste comes primarily from the evaporator as evaporator bottoms in approximately 25-L batches. Unrecyclable evaporator distillate waste (corrosive only) is also cemented when the low-level acid waste line to the TA-50 Radioactive Liquid Waste Treatment Facility is closed. Liquid waste generated from a source other than the evaporator (such as C-AAC analytical residues) is transferred to the Cementation Unit glovebox in plastic bottles up to 2L in volume via the trolley system.

The evaporator bottoms solutions are initially stored in the evaporator glovebox tank component, where they are sampled for radionuclides, oxides, and metals. They remain in the evaporator glovebox tank component until the radionuclide content is known. If the sampling results show radionuclide concentrations below the discard limit, the solutions are transferred to the stabilization unit pencil tanks component for storage pending the remaining analytical results. Upon completion of the remaining analyses, the solutions are transferred directly to the stabilization unit for treatment. If the sampling results show concentrations above the discard limit, the solutions are recirculated. Figure 47 in Attachment N (*Figures*) provides a general arrangement diagram and a process flow diagram for the TA-55 storage tank system.

The storage tank unit is connected to three main piping systems, which include the solution feed, ventilation, and vacuum piping systems. Each tank component has a separate header that connects to each of the piping systems. The wet-vacuum piping system is used for all transfers; and the vent-piping system is used to break vacuum. The wet-vacuum and vent-piping systems use vacuum traps to capture carryover liquid and prevent contamination of the lines downstream. One vacuum pump serves the storage tank system for liquid transfers and for vacuum sparging. The following attachment subsections provide descriptions of each of the tank system components and associated ancillary equipment.

the storage tank system and secondary containment are inside a building, run-on or precipitation will not affect the containment capacity. The capacity of the containment area is sufficient to contain 100 percent of the capacity of the largest liquid-bearing tank within its boundary.

The floor of Room 401 consists of 10-in.-thick reinforced concrete slab that is compatible with the wastes stored in the storage tank system and will effectively prevent migration of waste. The concrete in Room 401 is sealed with an epoxy or similar coating to aid in decontamination should a spill occur. In addition, tertiary containment is provided by the floor of the basement level of TA-55-4, which also consists of 10 in. of concrete. The construction joints in the floor slab and exterior walls are all constructed with chemical-resistant water stops in place. The conduit piping penetrating the floor of the room is secured with rubber boots, bushings, and flanges. All penetrations (*i.e.*, holes for conduit) in the floor have been sealed to prevent liquids from entering the penetrations.

Additional leak detection will be provided by continuous air monitors (CAM) at various locations throughout Room 401. CAMs will detect any airborne alpha contamination that would be present if a leak were to occur at any point in the system. Additionally, radiological control technicians periodically monitor for radioactive contamination and would detect any leaks during monitoring.

A.5.9 Mixed Waste Stabilization Unit

The stabilization unit treats homogeneous liquid and solid mixed waste generated primarily from R&D and processing and recovery operations at TA-55 and at the Chemistry and Metallurgy Research Building at TA-3. The liquid wastes (Summary Category Group L1000) generally consist of evaporator bottoms solutions and laboratory solutions that may exhibit the hazardous characteristics of corrosivity and toxicity for metals (including arsenic, barium, cadmium, chromium, lead, mercury, and silver), as defined in 40 CFR §§ 261.22 and 261.24, respectively. The homogeneous solid process wastes (Summary Category Group S3000) generally consist of process residue from the evaporator, process leached solids, filter cake, and other miscellaneous solids. This waste stream typically exhibits the hazardous characteristics of toxic metals. These waste streams are mixed with cement in 55-gallon drums and allowed to cure into a non-corrosive solid matrix.

The stabilization unit is located in Glovebox GB-454 along the west wall of TA-55-4, Room 401. The unit has been in operation since 1991 and has a maximum capacity of 568 liters (L) (approximately 150 gallons [gal]). It consists of a pH adjustment column, a vacuum trap, two motor-driven mixers, four impellers, associated support structures, a glovebox, and piping.

The pH column has a straight side height of 5 feet (ft) and an outside diameter of 6.66 inches (in.). The maximum capacity of the column is approximately 27 L. The column is raised above the glovebox floor approximately 3 in. by three steel legs and is secured to one wall of the glovebox with a steel bracket that binds the column approximately 3 ft up from the base of the column. The vacuum trap associated with the column has a straight side height of 2 ft and an inside diameter of 6 in. The maximum capacity of the vacuum trap is approximately 11 L. The pH column and the vacuum trap are constructed of PYREX® glass with stainless steel

the signs are bilingual (*i.e.*, English and Spanish) and indicate "No Trespassing by Order of the United States Department of Energy." The signs are legible from a distance of 25 ft.

A.5.11 Emergency Equipment

Buildings at TA-55 are equipped with multiple audible and visual safety-alarm systems to alert personnel in the event of an emergency and to evacuate the area. These alarm systems are located both inside and outside buildings at TA-55 and are monitored and controlled by the facility monitor and control system (FMCS). The FMCS is in operation 24 hours a day and is located in the Operations Center at TA-55-4 with access through TA-55-3. Specific FMCS alarm systems at TA-55 are discussed below.

A TA-55 computer system monitors the smoke and heat sensors, fire-alarm pull boxes, and drop box push-button alarms located throughout TA-55. Fire-alarm pull boxes and/or drop box push-button alarms are located in the vicinity of the waste management units addressed in this permit. Fire-alarm pull boxes may be used by personnel to activate a local fire alarm when a fire or other emergency is discovered. Fire-alarm pull boxes are located in TA-55-4, Room 401, and throughout the basement in the vicinity of the container storage management units. The equipment includes portable eyewash stations and safety showers. Eyewash stations and safety showers are located in Room 401 and throughout the basement of TA-55-4. Eyewash stations are also located on the Container Storage Pad and outside on the south side of TA-55-4 near TA-55-185. Safety showers are readily available in the following locations: TA-55-4, Room 401; in the basement of TA-55-4; on the Container Storage Pad; and outside on the south side of TA-55-4. TA-55-185 is equipped with a portable safety shower prior to wastes being managed there. ~~Material Safety Data Sheets (~~SDS~~MSDS)~~ provide useful exposure information and are available in Room 401 and in the basement of TA-55-4. The SDS~~MSDS~~ will also be located in TA-55-185 prior to wastes being managed there.

A.6 TA-63 TRANSURANIC WASTE FACILITY

The following section describes the Transuranic Waste Facility (TWF). Detailed descriptions of the unit's structures are included in the subsections. The TWF is located at TA-63 on a mesa between Ten-Site Canyon, a tributary of Mortandad Canyon, on the north and Pajarito Canyon on the south in the central portion of the Facility (*see* Figure 54 in Attachment N (*Figures*)). The unit is built at the intersection of Pajarito Road and Puye Road, within the triangle formed by Building 63-111 to the east, Puye Road to the north, and Pajarito Road to the southwest.

The TWF consists of one hazardous waste management unit that is used to store containers of newly generated hazardous, mixed low-level, and mixed TRU waste. Waste containers may be characterized at the TWF, as described in Permit Sections A.6.4 and A.6.5, and in applicable sections of Permit Attachment C, *Waste Analysis Plan*. Characterization activities at the TWF include review of generator acceptable knowledge (AK) documentation, head-space and flammable gas sampling, non-destructive assay (NDA), and non-destructive examination (NDE). Waste containers will be accepted at the TWF only if they are closed and equipped with Waste Isolation Pilot Plant (WIPP) approved filter vents. Waste containers are not opened during storage or characterization at the TWF, although their filter vents may be replaced if necessary. Remote-handled TRU waste is not managed at the TWF.

In addition to the alarms described above, a public address (PA) system is available to announce emergency conditions or to initiate an evacuation at the TWF. The PA system is audible throughout the TWF and is activated from the access control station in the Operations Support Building.

Personnel working at the TWF have the ability to communicate the location and nature of hazardous conditions using conventional telephones, or cellular telephones to call the access control station. This type of call will summon assistance from the ~~Emergency Management and Response Office~~EO-EM, local police and fire departments, and state emergency response teams, as necessary.

Fire control equipment is readily available in the hazardous waste management unit. Portable fire extinguishers are available and may be used by trained on-site personnel depending on the size of the fire and the fuel source. However, LANL policy encourages immediate evacuation of the area and notification of appropriate emergency personnel. Fire hydrants are located in accordance with NFPA standards on the west and east sides of the TWF pad and near the Operations Building. Water is supplied to the fire hydrants by a municipal water system which can provide adequate volume and pressure (i.e., greater than 1,000 gal per minute and 90 pounds per square inch static pressure) to multiple water hoses in the event of a fire. The LAFD will supply all water hoses needed in the event of a fire at the TWF. Fire protection systems for the TWF storage buildings, including the Storage and Characterization Building 63-0154, include a wet-pipe sprinkler system for fire suppression. Water will be supplied via the 150,000 gallon tank north of the Operations Support Building with a combination of electric and diesel powered fire pumps that distribute water to automatic sprinkler systems in the buildings.

Spill response kits are available at the TWF in the storage areas to mitigate containable spills. These kits typically contain sorbents, neutralizers, personal protective equipment (PPE), and other equipment essential for containment of spills. Trained personnel will use the spill kits only if the composition of the release is known and they are sure their actions will not put themselves or others at risk. In addition to the spill kits, cleanup equipment such as shovels, bags and drums are available at the TWF. Overpack drums and sorbents are also stored in an equipment storage shed on the west side of the TWF. Emergency personnel can also provide additional spill control equipment and assistance upon request depending on the size and severity of the spill. Personnel decontamination equipment at the TWF includes safety showers and eye wash stations located inside each of the storage buildings. These are situated in all waste storage buildings in accordance with OSHA requirements. Additional decontamination equipment may be provided by emergency personnel. ~~Material Safety Data Sheets~~ SDS~~MSDS~~ (e.g., for cleaners, solvents, used on site) are available at the Operations Support Building to provide exposure information in accordance with OSHA requirements.

A.6.9 Control of Run-on/Run-off

Controlling run-on and run-off at the TWF locations where waste management operations occur is accomplished by the design of the buildings and the use of control structures with appropriate contouring of surface areas. Run-on of storm water into the storage buildings is prevented by walls that enclose raised floors and surface contouring that slopes away from the building to

ATTACHMENT F

PERSONNEL TRAINING PLAN

ATTACHMENT F

PERSONNEL TRAINING

Attachment F describes the personnel training program for Los Alamos National Laboratory (LANL) permitted unit workers. The primary objective of the training program is to prepare personnel to operate and maintain safely those areas managing hazardous and/or mixed waste. This training program applies to all employees of the Permittees and any subcontractors who work regularly at LANL permitted units and manage hazardous and/or mixed waste. The degree of training varies with the job duties.

F.1 HAZARDOUS AND MIXED WASTE MANAGEMENT/RESPONSIBILITIES

Waste management activities and responsibilities at specific hazardous and/or mixed waste management units are handled by the appropriate LANL division or group. Waste management personnel within the Environmental Projects Associate Directorate are responsible for most centralized waste management activities at LANL. Hazardous waste compliance personnel are responsible for providing waste management regulatory guidance to all LANL personnel and operations. Other personnel at LANL who may provide assistance in various waste management activities are discussed in the following paragraph and in Attachment D (*Contingency Plan*).

Laboratory-contracted support services provide trained personnel to assist in waste-handling activities. The Permittees shall ensure that radiation protection, health physics, occupational medicine, industrial hygiene and safety, nuclear criticality safety, occurrence reporting, hazardous material response, meteorology and air quality, water quality and hydrology, ecology, and hazardous waste compliance personnel are trained in their respective specialties to provide emergency response support and that LANL security provides workers trained in traffic and site-access control.

The ~~Emergency Management and Response (EM&R) personnel~~ Emergency Operations – Emergency Management Group (EO-EM) provide emergency planning and response at LANL and have the overall responsibility for LANL's Emergency Management Plan (EMP) training. Central training personnel are responsible for the analysis, design, development, and delivery of LANL-wide environment, safety, and health (ES&H) training.

Courses on hazardous and/or mixed waste are designed with substantial input from hazardous waste compliance personnel, hazardous waste operations personnel, and other subject matter experts, as appropriate.

F.2 TRAINING CONTENT, FREQUENCY, AND TECHNIQUES

The training program instituted at the Facility includes a combination of Facility-wide courses, permitted unit-specific training, and on-the-job training (OJT). Facility-wide courses are provided internally or through external vendors and are usually classroom-based. Permitted unit-

ATTACHMENT G.6
TECHNICAL AREA 54, AREA G, PAD 1
OUTDOOR CONTAINER STORAGE UNIT
CLOSURE PLAN

1.0 INTRODUCTION

This closure plan describes the activities necessary to close the outdoor hazardous waste container storage unit at Technical Area (TA)-54, Area G, Pad 1 at the Los Alamos National Laboratory (Facility), hereinafter referred to as the permitted unit. The information provided in this closure plan addresses the closure requirements specified in Permit Part 9 and the Code of Federal Regulations (CFR), Title 40, Part 264, Subparts G and I for hazardous waste management units operated at the Facility under the Resource Conservation and Recovery Act (RCRA) and the New Mexico Hazardous Waste Act.

Until closure is complete and has been certified in accordance with Permit Section 9.5, a copy of the approved closure plan or the hazardous waste facility permit containing the plan, any approved revisions to the plan, and closure activity documentation associated with the closure will be on file with hazardous waste compliance personnel at the Facility and at the U.S. Department of Energy (DOE) Los Alamos Site Office. Prior to closure of the permitted unit, this closure plan may be amended in accordance with Permit Section 9.4.8 to provide updated sampling and analysis plans and to incorporate updated decontamination technologies. Amended closure plans shall be submitted to the New Mexico Environment Department (Department) for approval prior to implementing closure activities.

2.0 DESCRIPTION OF UNIT TO BE CLOSED

A description of the permitted unit can be found in Permit Attachment A (*Technical Area Unit Descriptions*). This section of the closure plan provides a description of the permitted unit which is located in the north-eastern portion of Area G and is comprised of an asphalt pad with the structure (Building 412, the Decontamination and Volume Reduction System (DVRS)) situated on it.

The irregularly-shaped asphalt pad is approximately 358 feet (ft) long and 213 ft wide or approximately 76,000 square feet. The pad, which is sloped 1% to 1.5% to the south and south-east for drainage, consists of a four to six inch (in) layer of asphalt over the underlying base course overlying fill (minimum six inches of tuff). The pad has one structure associated with it, Building 412 (DVRS). Storage of mixed waste occurs on the Pad and in Building 412.

Dome 226, which was decommissioned in October 2009, was located on the eastern portion of the permitted unit. The dome was approximately 286 ft long and 89 ft wide, was built of an aluminum framework of trusses covered with tension-fitted ultraviolet resistant, fire-retardant coated, polyester fabric anchored with bolts to the pad's concrete ring wall and had a surface area of about 22,300 square ft. The interior floor perimeter of the dome was surrounded with a 6-inch-high, 6-inch-wide asphalt curb and was equipped with personnel doors and a roll-up door on the south end for vehicle access. A ramp was located at the vehicle entrance to the dome, which allowed vehicles and container handling equipment to pass safely over the interior curb which prevented run-on into the dome. At the southern end of the dome was a drain connecting to the recessed sump in Pad 9's Dome 229. This fire protection drain system consists of a 10 in. line running southeast from where Dome 226 was located with secondary connecting drains from Domes 232 and 231. The purpose of this drain system was to provide additional fire water collection capacity in the event of an emergency. The sump and drain have been plugged to prevent storm water from entering the system at the drainage point. Building 412 is a one story building that is approximately 220 ft long by 60 ft wide or 13,200 square ft. This building is currently used for storage and volume reduction of bulky mixed waste. It consists of two structures: an internal primary confinement structure that houses mixed waste processing operations; and an external confinement building, which contains the primary confinement structure. The building itself provides protection from the elements and a temperature-controlled space for the internal structures and associated process equipment. There are roll-up vehicle-access loading doors on the north and south ends of the building and personnel access doors on the north, east, and south for support

ATTACHMENT G.15
TECHNICAL AREA 54, AREA L
OUTDOOR CONTAINER STORAGE UNIT
CLOSURE PLAN

timbers, baskets) to prevent contact with accumulated liquids. All liquid wastes were stored on secondary containment pallets.

The three portable waste storage buildings (Storage Sheds 68, 69, and 70) are steel prefabricated sheds measuring 23 ft long, nine ft wide and 8.5 ft high each with an area of approximately 128 ft^2. The sheds are elevated by design to prevent run-on and are each constructed with a liquid-tight sump covered by metal grates, to ensure containment of any potential leaks or spills and to prevent runoff. Containers are placed directly on the metal grates, which prevent contact with liquids that may have accumulated in the sumps. The interior of each shed and sump is coated with chemically-resistant epoxy paint. Access to the storage compartments in each shed is obtained through three sets of double doors.

Storage Shed 31 is a prefabricated shed constructed of steel that measures approximately 14 ft long, 13 ft wide and eight ft high with an area of approximately 180 square ft. It sits on a concrete foundation that has a raised edge and is surrounded by asphalt which is sloped away from the shed to prevent run-on. The shed has three separate liquid-tight recessed sumps in the concrete foundation that are each covered with a steel grate. Containers are stored on the steel grates which prevent contact with liquids that may have accumulated in the sumps. The sumps and the concrete foundation are coated with chemically-resistant paint.

Storage Pad 32 consists of a bermed (by a 1-ft-wide, 6- to 8-inch-high concrete curb) concrete pad that is 116.5 ft long by 15.5 ft wide with an area of approximately 1800 ft^2. The bermed area, which prevents run-on of storm water, is divided into six separate containment cells to segregate wastes with different hazard classes. The containment cells are separated by metal partitions above the flooring and each consists of a recessed sump covered with grate flooring on which containers are stored; this prevents contact with liquids that may have accumulated in the sumps. The concrete sumps are treated with chemical-resistant epoxy filler-sealer and protective coating which provides an impervious seal to contain any potential leaks, spills, or accumulation of precipitation. The pad is covered by a 117.75-ft-long by 25.75-ft-wide canopy which provides protection from the weather.

Storage Pad 35 consists of a concrete pad that measures 31.5 ft long by 31.5 ft wide with an area of approximately 1050 ft^2. The pad has a six inch high concrete berm that prevents run-on and runoff of liquids. The bermed area has an elevated ramp on one side to allow access for equipment to move waste containers. The ramp also helps to prevent run-on of precipitation and runoff of any accumulated liquids. The concrete berms and the base of the concrete pad are treated with chemical-resistant epoxy filler-sealer and protective coating. The pad is covered by a 136 ft long by 48 ft wide canopy that provides protection from the weather.

Storage Pad 36 is a 33 ft long by 31.5 ft wide concrete pad with an area of approximately 1050 ft^2. The pad is surrounded by a one foot wide berm that varies from six inches to a single foot in height. The berm prevents run-on and runoff of liquids. The berm and the base of the concrete pad are treated with chemical-resistant epoxy filler-sealer and protective coating which provides an impervious seal to contain any leaks, spills, or accumulation of precipitation. The Perma-Con®, once located on the pad, was removed and disposed. ~~The pad also contains a Perma-Con® structure which is constructed of a four ft wide by eight or four ft long 22-gauge stainless steel panels that interlock in a self-supporting structural steel framework. The Perma-Con® is 28 ft wide by 28 ft long by 12 ft high and is equipped with a 20 ft long observation room that attaches to the main enclosure. The main enclosure has two personnel doors and an eight ft wide roll-up door. The floor in the main enclosure consists of the concrete pad covered with multiple layers of heavy duty plastic sheeting taped together and extended approximately a foot up the sides of the Perma-Con®. The Perma-Con® has a tarp covering its roof to provide additional~~

protection from the elements and preventing the influx of precipitation including snow melt. The pad is covered by a 136 ft long by 48 ft wide canopy that provides protection from the weather.

Storage Pad 58 measures 33 ft long by 31.5 ft wide with an area of approximately 1050 ft^2. The pad has a foot wide berm that varies from six inches to a foot in height. The bermed area has an elevated ramp on one side to allow access for equipment to move waste containers; both the berm and the ramp provide protection from run-on and run-off of precipitation and any accumulated liquids. The berm and the base of the concrete pad are treated with chemical-resistant epoxy filler-sealer and protective coating. This provides an impervious seal that will contain any leaks, spills, or accumulation of precipitation. Stored waste containers are elevated on pallets to prevent contact with any potential accumulated liquids. Storage Pad 58 is covered by a 136-ft-long, 48-ft-wide canopy that provides protection from the weather.

Building 39, which measures 40 ft long by 40 ft wide, is a metal panel building set on a concrete foundation with a metal canopy attached to the south side of the building. The rectangular metal canopy measures 83 ft long by 46 ft wide and covers the concrete pad on which it sits. The combined unit has a surface area of approximately 3,450 ft^2. There are two areas associated with Building 39 that provide secondary containment: Room 101 (located inside Building 39); and a containment pad (located at the south end of Building 39). The 878 ft^2 Room 101 has a six in. high concrete curb that surrounds the room. The curb and floor are treated with chemical-resistant epoxy filler-sealer and protective coating which provides an impervious seal to contain any potential leaks, spills, or accumulation of precipitation. The containment pad, which consists of two sections, is covered by a metal canopy that provides protection from the weather. The eastern section of the containment pad is constructed of asphalt and measures 83 ft long by 23 ft wide; the western section is approximately 58 ft long by 16 ft wide and is surrounded by a one foot high concrete curb that prevents run-on and runoff of liquids. The concrete floor and curb are treated with chemical-resistant epoxy filler-sealer and protective coating.

Area L has stored the following waste types: spent solvents; paints and related wastes; photographic and photocopier wastes; corrosive liquids; solid metals and metallic compounds; off-specification commercial chemical products; gas cylinders; solidified inorganic solids; leached process residues; chemical salts and cement paste; ash; dewatered aqueous sludge; chemical treatment sludge; soils; combustible debris (*e.g.*, plastics, rubber, laboratory trash, building debris); and heterogeneous debris.

Permit Part 3 (*Storage in Containers*), Permit Attachment A (*Technical Area Unit Descriptions*), Permit Attachment B (*Part A Application*), and Permit Attachment C (*Waste Analysis Plan*) include information about waste management procedures and hazardous waste constituents stored at the permitted unit.

3.0 ESTIMATE OF MAXIMUM WASTE STORED

The estimated volume for the maximum inventory of waste managed over the active life of the permitted unit to date is 1,958,000 gallons. Approximately 2,216,000 gallons of waste is expected to be stored at the permitted unit over the active life of this Permit.

4.0 GENERAL CLOSURE REQUIREMENTS

4.1 Closure Performance Standards

As required by Permit Section 9.2, the permitted unit will be closed to meet the following performance standards:

a. remove all hazardous waste residues and hazardous constituents; and

ATTACHMENT G.16
TECHNICAL AREA 54 WEST, BUILDING 38
INDOOR CONTAINER STORAGE UNIT
CLOSURE PLAN

1.0 INTRODUCTION

This closure plan describes the activities necessary to close the indoor hazardous waste container storage unit that is comprised of the High Bay and Low Bay rooms located at Technical Area 54 West, Building 38 (TA-54-38) at the Los Alamos National Laboratory (Facility), hereinafter referred to as the permitted unit. The information provided in this closure plan addresses the closure requirements specified in Permit Part 9, the Code of Federal Regulations (CFR), Title 40, Part 264, Subparts G and I for hazardous waste management units operated at the Facility under the Resource Conservation and Recovery Act (RCRA) and the New Mexico Hazardous Waste Act.

Until closure is complete and has been certified in accordance with Permit Section 9.5, a copy of the approved closure plan or the hazardous waste facility permit containing the plan, any approved revisions, and closure activity documentation associated with the closure will be on file with hazardous waste compliance personnel at the Facility and at the U.S. Department of Energy (DOE) Los Alamos Site Office. Prior to closure of the permitted unit, this closure plan may be amended in accordance with Permit Section 9.4.8, as necessary and appropriate, to provide updated sampling and analysis plans and to incorporate updated decontamination technologies. Amended closure plans shall be submitted to the New Mexico Environment Department (Department) for approval prior to implementing closure activities.

2.0 DESCRIPTION OF UNIT TO BE CLOSED

A specific description of the permitted unit can be found in Permit Attachment A (*Technical Area Unit Descriptions*). Additional features and equipment located at the permitted unit and not discussed elsewhere within the Permit are described below.

The permitted unit is comprised of the entire High Bay (Room 101) and the entire Low Bay (Room 102). Access between the two bays is provided through a 2.4 meter (m) wide by 3.8 m high roll-up door.

The High Bay has been used to store fiberglass-reinforced plywood boxes, standard waste boxes (SWBs), B25 boxes, and drums of various sizes, is 40 feet (ft) wide and 80 ft long. It is equipped with a 5-ton capacity bridge crane system and back-up crane, a truck-axle weighing scale, loading platforms, and TRUPACT–II and HalfPACT lid stands. The floor is a 6-inch, reinforced, epoxy-coated, concrete slab which gently slopes toward a central 50-ft trench and a sump. The sump is locked out and a pipe plug has been installed. The floor has a grated drain (approximately five (5) inches (in.) wide by 57 ft long) that runs down the center of the bay which collects melting snow and water from the trucks that enter the bay. The permitted container storage area within the High Bay is used as a transuranic (TRU) waste payload-container assembly area and TRUPACT-II/HalfPACT shipper-container loading area. Its primary function is the preparation of waste packages for transport to the Waste Isolation Pilot Plant (WIPP). The TRU waste packaged in the High Bay is predominantly radioactive, but can include mixed waste.

The Low Bay, where waste drums of various sizes are stored, is 40 ft long by 34 ft wide; it was once used for staging hazardous solid and liquid waste while nondestructive radioassay waste characterization activities were performed. The floor is a 6-inch reinforced concrete slab coated with industrial grade enamel paint.

The permitted unit began hazardous waste operations in 1995 when testing of radioassay equipment occurred. Shipments of waste packages from the facility to the WIPP began in 1999. The building was

ATTACHMENT J

HAZARDOUS WASTE MANAGEMENT UNITS

TABLE J-1

Active Portion of the Facility

Includes units permitted to store and treat hazardous waste, interim status units, and the Material Disposal Areas.

Process codes and associated process descriptions:

- S01-storage in containers
- S02-storage in tanks
- S99-other storage
- D80-landfill
- T04 – treatment in tanks
- X01*-open burning
- X01**-open detonation

Unit Identifier	Process Codes	Operating Capacity	General Information	Type of Unit
TA-3-29	S01	18,500 gal	Includes Room 9010 and portions of Room 9020 and 9030 Located in Wing 9 of the basement of Building 29 Total square footage – 3,040	Indoor
TA-14-23	X01*	50 lbs HE/burn	Near Structure TA-14-23 Interim Status Unit	NA
TA-14-23	X01**	20 lbs HE/ detonation	Near Structure TA-14-23 Interim Status Unit	NA
TA-16-388	X01*		Flash Pad Total square footage - 484 Interim Status Unit ~~not authorized to treat hazardous waste and undergoing closure~~	Outdoor (associated with an open burn unit)

Unit Identifier	Process Codes	Operating Capacity	General Information	Type of Unit
TA-16-399	X01*		Burn Tray Total square footage - 64 Interim Status Unit not authorized to treat hazardous waste and undergoing closure	Outdoor (associated with an open burn unit)
TA-36-8	X01**	2000 lbs/ detonation	Near Structure TA-36-8 Interim Status Unit	NA
TA-39-6	X01**	1000 lbs/ detonation	Near Structure TA-39-6 Interim Status Unit	NA
TA-39-57	X01**	1000 lbs/ detonation	Near Structure TA-39-57 Interim Status Unit	NA
TA-50-69 Indoor	S01	1,500 gal	Includes Rooms 102 and 103. Total square footage – 2,680	Indoor
TA-50-69 Outdoor Pad	S01	30,000 gal	Includes 50-75 and 50-194. Total square footage – 2,160	Outdoor (not associated with a regulated unit)
TA-54 "G"	D80	NA	Material Disposal Area Unit not permitted to receive hazardous waste	Regulated unit
TA-54 Area G Container Storage Unit (below ground)	S99	4,950 gal	Includes shafts 145 and 146 Wastes removed and unit undergoing closure, closure certification incomplete	NA
TA-54 Area G Pad 1	S01	502,920 gal	Includes building TA-54-412 (DVRS) Approximately 76,000 square feet	Outdoor (associated with a regulated unit)

Unit Identifier	Process Codes	Operating Capacity	General Information	Type of Unit
TA-54 Area G Pad 3	S01	213,840 gal	Includes Storage Dome 48 Approximately 17,000 square feet	Outdoor (associated with a regulated unit)
TA-54 Area G Pad 5	S01	623,480 gal	Includes Storage Domes 49 and 224; Storage Sheds 144, 145, 146, 177, 1027, 1028, 1030, and 1041 Pad 5 is a consolidation of former Pads 5, 7, and 8. Total square footage – 59,900	Outdoor (associated with a regulated unit)
TA-54 Area G Pad 6	S01	597,300 gal	Includes Storage Domes 153 and 283; and Transportainer 491~~; and Storage Sheds 486 and 492~~. Approximately 62,700 square feet	Outdoor (associated with an regulated unit)
TA-54 Area G Pad 9	S01	1,446,720 gal	Includes Storage Domes 229, 230, 231, and 232~~; and Storage Shed 574~~. Total square footage – 158,000	Outdoor (associated with a regulated unit)
TA-54 Area G Pad 10	S01	159,770 gal	Includes Transuranic (TRU) Waste Characterization Facilities: TA-54-0547 (SuperHENC), TA-54-0497 (RTR2), TA-54-0498 (LANL HENC), TA-54-0506 (MCS HENC), TA-54-0545 and 546 (Storage trailers)~~,~~ ~~TA-54-0365 (Office Building Formerly MTGS), TA-54-0483 (Source Storage Trailer), and TA-54-1059 (Storage Trailer)~~ Pad 10 is a consolidation of former Pads 2 and 4.	Outdoor (associated with a regulated unit)

Unit Identifier	Process Codes	Operating Capacity	General Information	Type of Unit
			Approximately 89,600 square feet	
TA-54 Area G Pad 11	S01	682,440 gal	Includes Storage Dome 375 and TA-54-0362 (RTR1) Total square footage – 65,500	Outdoor (associated with a regulated unit)
TA-54 Area G Storage Shed 8	S01	11,880 gal	Also referred to as TA-54-8 Total square footage - 640	Indoor
TA-54 Area G TA-54-33	S01	108,240 gal	Also referred to as Drum Prep Facility Total square footage – 8,570	Indoor
TA-54 "H"	D80	NA	Material Disposal Area H Unit not permitted to receive hazardous waste	Regulated unit
TA-54 "L"	D80	NA	Material Disposal Area L Unit not permitted to receive hazardous waste	Regulated unit
TA-54 Area L Container Storage Unit (below ground)	S99	600 gal	Includes shafts 36 and 37 Wastes removed and unit undergoing closure, closure certification incomplete	NA
TA-54 Area L Outdoor Pad	S01	407,880 gal	Includes all area within fence-line except limited administrative areas. Includes Storage Sheds 31, 68, 69, and 70; Storage Pads 32, 35, 36, and 58; and Building 39; and Storage Dome 215 (former Area 1). Total square footage – 110,500	Outdoor (associated with a regulated unit)
TA-54-38 West Indoor	S01	4,950 gal	Includes High Bay and Low Bay	Indoor

Unit Identifier	Process Codes	Operating Capacity	General Information	Type of Unit
			Total square footage – 4,060	
TA-54-38 West Outdoor Pad	S01	29,160 gal	Includes loading dock and Pad surrounding Total square footage – 37,900	Outdoor (not associated with a regulated unit)
TA-54-38 West Outdoor Pad	S01	13,410 gal	Excess storage capacity Included in total square footage above	Outdoor (not associated with a regulated unit)
TA-55-4, B40	S01	21,500 gal	Located in basement Referred to as Area 1 Total square footage – 3,380	Indoor
TA-55-4, K13	S01	2,500 gal	Located in basement Referred to as Area 4 Total square footage - 208	Indoor
TA-55-4, B05	S01	3,600 gal	Located in basement Referred to as Area 5 Non-liquid wastes only Total square footage - 260	Indoor
TA-55-4, B45	S01	11,000 gal	Located in basement Non-liquid wastes only Total square footage - 788	Indoor
TA-55-4, Vault	S01	4,000 gal	Located in basement Referred to as Area 6 Total square footage – 4,020	Indoor
TA-55-4-401 Mixed Waste Storage Tank System~~Unit~~	S02	Storage - 137 gal	TA-55-4 Room 401 Unit divided into two components (Evaporator Glovebox Storage Tank System and Cementation Storage Tank System), ancillary equipment and	Indoor

Unit Identifier	Process Codes	Operating Capacity	General Information	Type of Unit
			secondary containment. Total square footage – 4,500	
TA-55-4-401 Mixed Waste Stabilization Unit	T04	Treatment - 150 gal / day	TA-55-4 Room 401 Total square footage – 4,500	Indoor
TA-55-185	S01	30,000 gal	Located west of TA-55-4 Non-liquid wastes only Total square footage - 2,400	Indoor
TA-55-4 Outdoor Storage Pad	S01	135,000 gal	Located outside and west of TA-55-4 Includes building TA-55-PF-190 Total square footage – 11,100	Outdoor (not associated with a regulated unit)
TA-63 Transuranic Waste Facility	S01	105,875 gal	Includes TA-63-149 through 153 Storage Buildings, TA-63-154 Storage and Characterization Building, TA-63-155 through 157 Characterization Trailers, and Outside Storage Pad	Outdoor (not associated with a regulated unit)

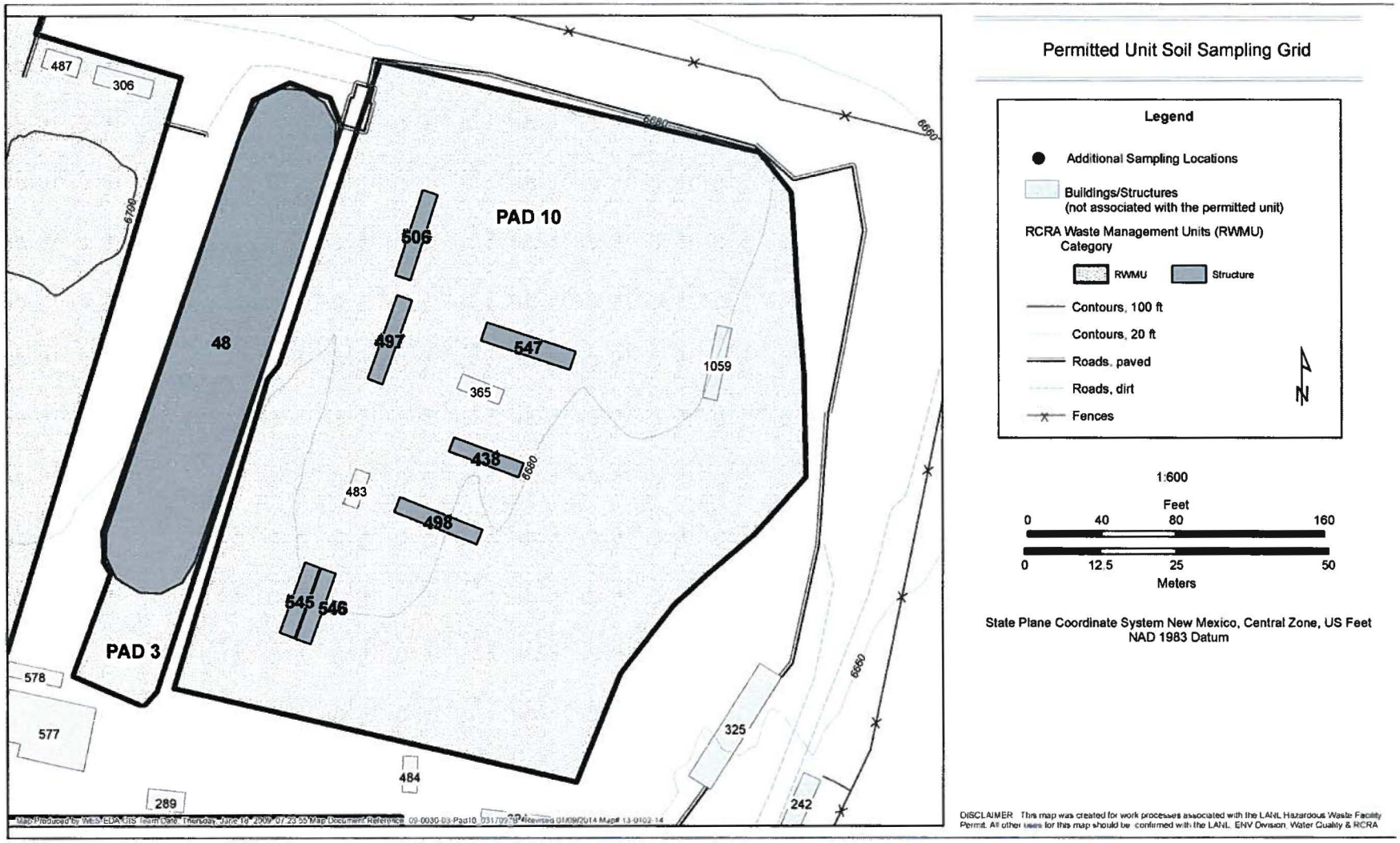


Figure 31: TA-54, Area G, Pad 10

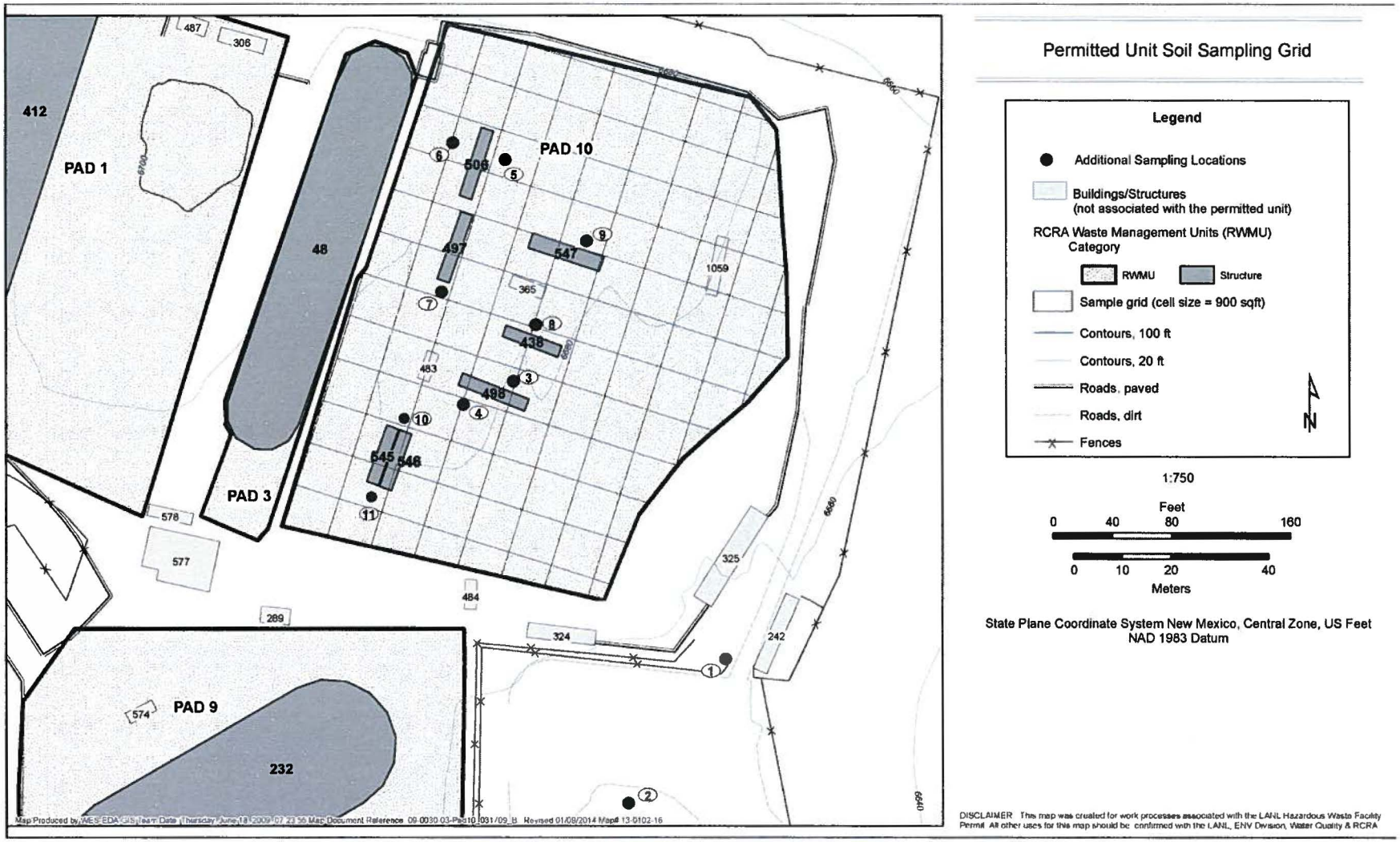


Figure G.11-1: Technical Area 54, Area G, Pad 10 Outdoor Container Storage Unit Sampling Grid and Additional Sampling Locations

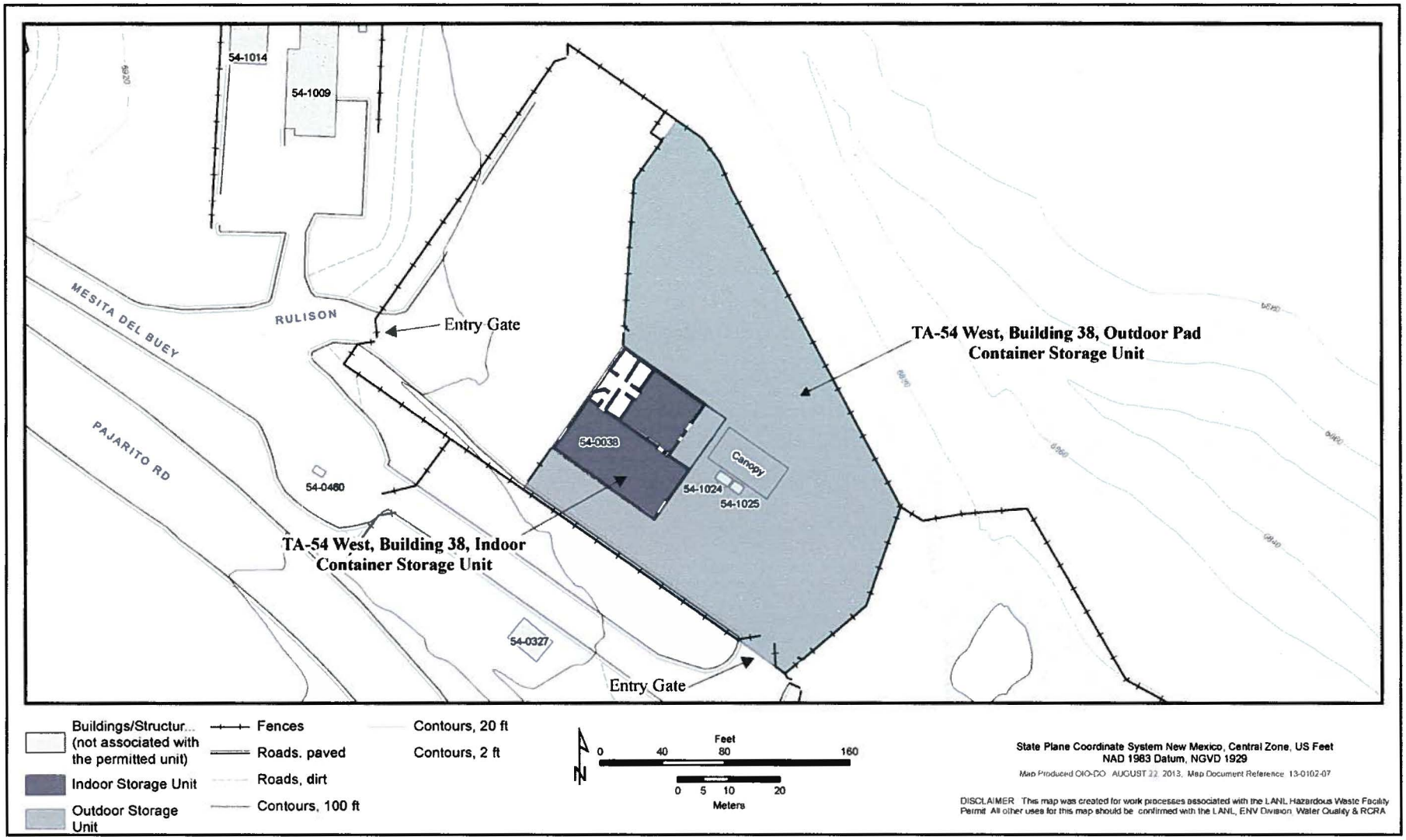


Figure 9: Technical Area (TA) 54 West Location Map Showing Security Fences, Entry Gates, and Entry Stations

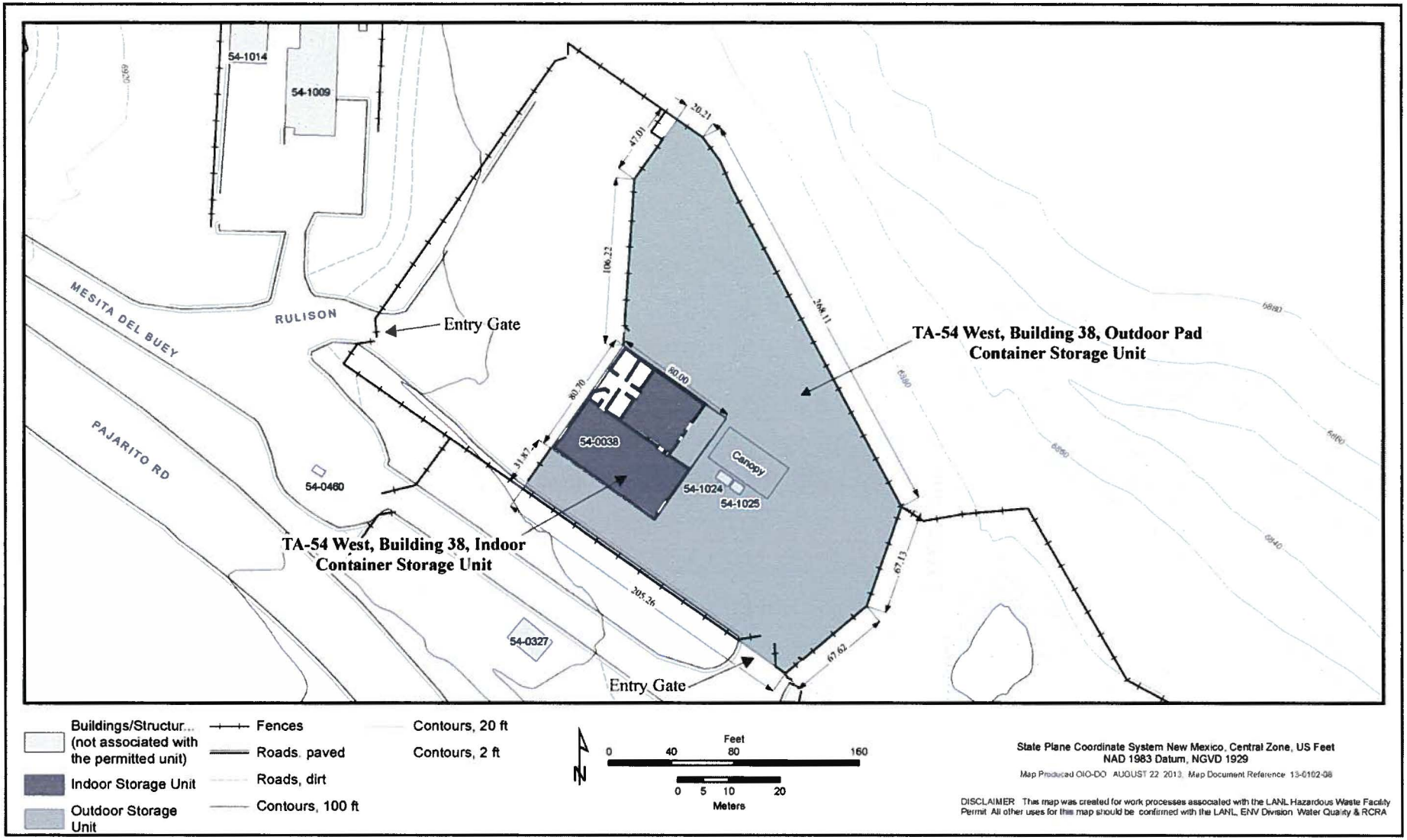


Figure 37: Technical Area (TA) 54 West, Building 38 Indoor (High Bay and Low Bay) and Outdoor Pad

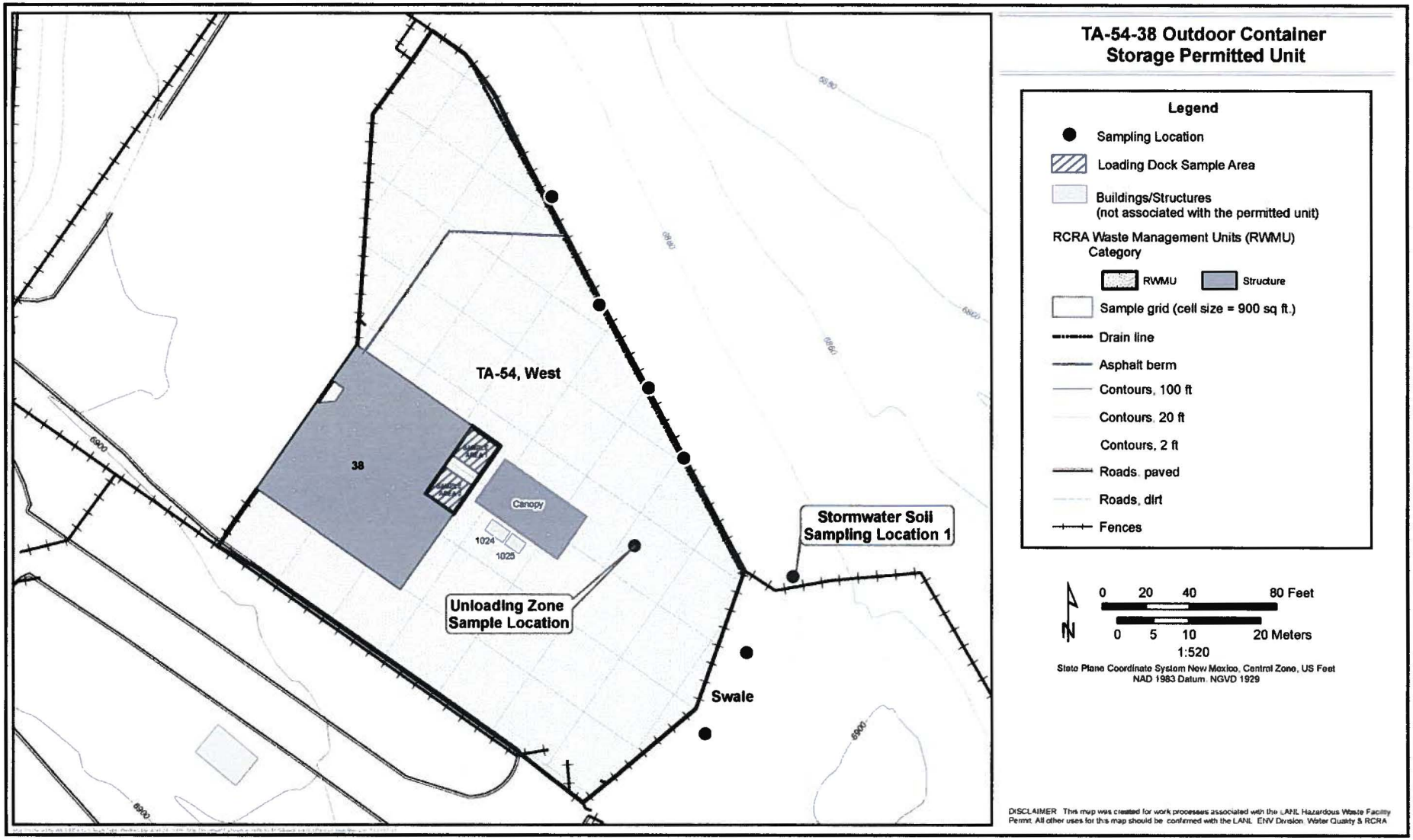


Figure G.17-1: Technical Area 54, West Outdoor Container Storage Unit Grid Sampling and Additional Sampling Locations

CERTIFICATION

I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

5/23/14

Alison M. Dorries
Division Leader
Environmental Protection Division
Los Alamos National Laboratory
Operator

Date Signed

6/4/14

Kimberly Davis Lebak
Manager, Los Alamos Field Office
National Nuclear Security Administration
U.S. Department of Energy
Owner/Operator

Date Signed

Los Alamos NATIONAL LABORATORY EST 1943

COPY

Environmental Protection Division
Environmental Compliance Programs (ENV-CP)
PO Box 1663, K490
Los Alamos, New Mexico 87545
(505) 667-0666

RECEIVED
JUN 10 2014
NMED
Hazardous Waste Bureau

National Nuclear Security Administration
Los Alamos Field Office, A316
3747 West Jemez Road
Los Alamos, New Mexico, 87545
(505) 667-5794/Fax (505) 667-5948

Date: JUN 10 2014
Symbol: ENV-DO-14-0112
LAUR: 14-22529

Mr. John E. Kieling
Hazardous Waste Bureau
New Mexico Environment Department
2905 Rodeo Park Drive East, Building 1
Santa Fe, NM 87505

Dear Mr. Kieling:

Subject: **Transmittal of Class 1 Permit Modification Notification: Consistency Updates in the Los Alamos National Laboratory (LANL) Hazardous Waste Facility Permit, EPA ID No. NM0890010515**

The purpose of this letter is to submit a Class 1 permit modification notification to the Los Alamos National Laboratory (LANL) Hazardous Waste Facility Permit issued to the Department of Energy and Los Alamos National Security, LLC (DOE/LANS) in November 2010. The permit modification provides editorial revisions to Permit Attachments A, F, G, J and N and Permit Part 3.0 and is intended to clarify and provide consistent descriptions within the Permit.

The proposed modifications have been prepared in accordance with the Code of Federal Regulations [CFR], Title 40 (40 CFR) § 270.42(a)(1). This Class 1 permit modification consists solely of administrative changes and correction of typographical errors in accordance with 40 CFR § 270.42, Appendix I, Items A.1 and A.2 and Permit Section 3.1(3).

This permit modification package includes this transmittal letter and an enclosure with a description of changes; pages of the revised portions of Attachments A, F, G, J and Permit Section 3.0; as well as replacement figures for both Attachments N and G of the Permit. Accordingly, a signed certification page is also included within the enclosure.

Included herein are three hard copies and one electronic copy of this submittal. The hardcopy submittal contains pages or sections where text has been changed rather than copies of the entire collection of Permit attachments. The electronic copy, provided only to the New Mexico Environment Department Hazardous